

1 1 DEPARTMENT OF NATURAL RESOURCES & ENVIRONMENTAL CONTROL 2 OF THE STATE OF DELAWARE 3 FujiFilm Imaging Colorants Coastal RE:) Zone Act Permit Modification) 4 Application) 5 б 7 Virtual Public Hearing Docket #2023-P-CCE-0010 8 Wednesday, May 3, 2023 9 6:00 p.m. 10 11 12 BEFORE: Lisa Vest, Hearing Officer 13 FOR THE DIVISION: Erin Wilson, DNREC 14 15 16 17 18 19 20 -- Transcript of Proceedings --21 WILCOX & FETZER 22 Registered Professional Reporters 1330 King Street - Wilmington, Delaware 19801 (302) 655-0477 23 www.wilfet.com 24

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1	MS. VEST: Good evening. The time	3
2	is 6:00 p.m. It is Wednesday, February	
3	oh, February, listen to me it is	
4	Wednesday, May 3, 2023. And thank you all	
5	for attending.	
б	We are here tonight to provide the	
7	platform for a DNREC public hearing.	
8	Tonight's topic is the FujiFilm Imaging	
9	Colorant's request for a major modification	
10	to their Coastal Zone Act permit.	
11	Before we get into the meat of	
12	everything, however, I did want to throw the	
13	screen, as it were, to my assistant, Tanesha	
14	Perry, who is assisting with tonight's	
15	hearing.	
16	Tanesha has just a few brief	
17	instructional words for those of you who	
18	might want to enable the closed captioning on	
19	your screen for tonight's proceeding. So,	
20	Tanesha, take it away.	
21	MS. PERRY: Hello. My name is	
22	Tanesha Perry. I'm an Administrative	
23	Assistant Specialist with the Office of the	
24	Secretary. I'm here to assist the hearing	

1 officer tonight. 2 I would like to make sure everyone is aware that the Zoom platform we are using 3 has the ability for closed captioning in 4 5 multiple languages. To start closed captioning, if you 6 are using a computer, at the bottom of your 7 8 screen you should see a "show captions" 9 button. If you don't see the "show captions" 10 button, you may have to select the three dots 11 that say "more." 12 Once you find your "show captions" 13 button, you should click the caret pointing 14 up, which will bring up your translation options. You can select your preferred 15 language from there. If your preferred 16 17 language isn't listed, you can select "more," 18 and all languages will be listed. 19 If you are on a Smartphone, at the 20 bottom of the screen select "Captions," but 21 indicated by "CC." If your preferred 22 language is not listed at the bottom, you may 23 have to select the three dots that say 24 "More."

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		5
1	You should then select "Meeting	
2	Settings" with the gear icon next to it.	
3	Once the setting page comes up, located at	
4	the very bottom, select "Translation	
5	Language." From there, you will be able to	
6	select your preferred language. Then select	
7	"Done" At the top right corner, and then	
8	"Done" again.	
9	If the captions are not	
10	automatically popping up yet, you may need to	
11	select "Captions" again and select "Show	
12	Captions."	
13	Now I will turn you back over to	
14	the hearing officer, Lisa Vest.	
15	MS. VEST: Thank you, Tanesha. We	
16	just have a few brief comments and words here	
17	before we get into the meat of tonight's	
18	proceedings, just to kind of set the	
19	parameters in case this might be your first	
20	hearing that you are viewing.	
21	So, pursuant to DNREC's standard	
22	hearing protocols, our hearings are conducted	
23	virtually. While, of course, there are no	
24	physical sign-in sheets for people to sign in	

		6
1	to note their appearance, the Zoom platform	U
2	does keep an electronic attendance roster of	
3	those who are tuning in tonight, as it were,	
4	so the Department still keeps record of those	
5	who have attended tonight's proceedings.	
б	And, again, I thank everybody for their	
7	interest in this matter.	
8	At the conclusion of my remarks, I	
9	will be turning the hearing over to	
10	representatives for both the Department	
11	as well as representatives for FujiFilm, who	
12	is the applicant in this matter.	
13	There is still a court reporter	
14	that's present. She is attending virtually,	
15	as well. And there will be a verbatim	
16	transcript prepared of tonight's proceedings.	
17	It usually takes about a week to get that	
18	from the court reporter. Once it is received	
19	by DNREC, I will ensure that it is posted	
20	immediately on the hearing webpage dedicated	
21	to this matter. So anyone who wants to	
22	review anything that's been talked about	
23	tonight or the comments or the exhibits that	
24	come in, you can go to that hearing page and	

1 check it out. 2 Before we go any further, I also want to note a few other things about the 3 parameters for tonight's matter. 4 First and foremost, this is a 5 formal legal hearing. It is not a town hall 6 meeting. It is not any other kind of 7 8 informal session such as a workshop or a 9 public information session, nor is the 10 purpose of tonight's hearing to advocate for 11 any side over the other. 12 The purpose is simply to build the 13 hearing record that gets generated in every 14 matter that goes to hearing. It's also an opportunity for the public to attend and 15 learn more about the proposed project, and 16 17 also to make sure that the public is aware of 18 how they may comment and make their comments and their opinions part of the hearing record 19 that, again, is in the process of being 20 21 generated. I would also want to make sure that 22 23 everybody is mindful of the fact that those 24 that are commenting tonight have

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1	preregistered to do so, pursuant to DNREC's	8
2	public hearing policies with regard to live	
3	comment.	
4	The public is encouraged to	
5	preregister, if they wish to do so, but the	
б	deadline for doing that is at 12 noon on the	
7	date of any hearing. And that is standard	
8	across the board, not just for tonight, but	
9	for all DNREC hearings.	
10	So if you didn't preregister and	
11	you just learned about this late, perhaps,	
12	and you still want to offer comment, it's	
13	fine, because DNREC wants to make sure that	
14	anyone who wishes to offer comment is fully	
15	accommodated to do so, so the hearing record	
16	will not close at the conclusion of tonight's	
17	proceedings with regard to public comment.	
18	Rather, the record will remain	
19	open, as is the case for all DNREC hearings.	
20	And as the screens will show you throughout	
21	the presentation tonight, comments can be	
22	offered to the Department by a variety of	
23	ways. We will go over that in a little bit	
24	more detail later. But the record is going	

1	to remain open to receive them from tonight	9
2	all the way through May 18th. So it's	
3	important for you all to be mindful of that.	
4	And no one comment bears any	
5	greater weight than the other. So whether it	
б	comes in tonight or whether it comes in on	
7	the very last day that the comment period is	
8	open, it doesn't matter.	
9	All comments, as long as they are	
10	relevant to the subject matter of tonight's	
11	hearing, will be incorporated into the	
12	hearing record. They will be posted on the	
13	hearing webpage.	
14	And again, I would encourage	
15	anybody out there to check out the hearing	
16	webpage dedicated to this particular	
17	permitting matter, because you will find	
18	everything that we are talking about tonight	
19	posted on there, as well as all the comments	
20	that come in in the future regarding this	
21	matter.	
22	Of course, all mechanisms	
23	previously available by which the public can	
24	offer comment remain in effect. There is a	

1	jump-off spot, again right on the hearing	10
2	webpage. If you just visit that, you will	
3	see a little button that says click here to	
4	offer comment. It will take you right to the	
5	hearing comment form.	
б	You can also e-mail, as we will get	
7	into that a little bit later. I will make	
8	sure the information provided has the correct	
9	e-mail address if you wish to e-mail your	
10	comments. And, of course, the United States	
11	Postal Service, if you wish to do it that	
12	way.	
13	In addition to those mechanisms,	
14	very quickly I want to go over the additional	
15	rules for tonight's proceeding.	
16	Number 1: As I have stated	
17	previously, all comments received must be	
18	limited solely to the subject matter at hand	
19	during tonight's hearing in order to be	
20	incorporated into the hearing record	
21	generated in this matter.	
22	Number 2: As noted previously, in	
23	order to ensure that everyone who wishes to	
24	offer comment for the Secretary's	

1	consideration is enabled to do so, the record	11
2	will remain open for submission of comment	
3	through May 18, 2023.	
4	Number 3: There is only one	
5	authentic record of the proceedings tonight,	
6	and it is the official court reporter's	
7	verbatim transcript, which, again, will be	
8	posted on the hearing webpage as soon as we	
9	receive it.	
10	Number 4: The statutory purpose of	
11	tonight's hearing is to build the record with	
12	regard to this matter. A record which	
13	consists of the transcript of tonight's	
14	hearing, all written comments, all exhibits,	
15	and eventually my Hearing Officer's Report	
16	will all be gathered together and reviewed by	
17	Secretary Garvin prior to his making a	
18	decision in this matter.	
19	The Secretary will ultimately issue	
20	an order, and that order will contain not	
21	only his decision, but his reasoning	
22	therefor, and that will be posted on the	
23	DNREC website, as well.	
24	Lastly, it's important to note that	

1	no decision about this proposed project has	12
2	been made prior to tonight's hearing, nor	
3	will any decision be made at tonight's	
4	hearing. Again, we are simply here so that	
5	the public can tune in, find out more	
6	information, become more knowledgeable about	
7	the proposal, and again to remind people of	
8	the numerous ways that you can offer comment	
9	if you wish to do so.	
10	That being said, I am going to turn	
11	the floor, as it were, over to Department	
12	personnel. Erin Wilson, who heads up the	
13	Coastal Zone Program, is going to be offering	
14	the Department's presentation tonight. So,	
15	Erin, when you are ready, you may proceed.	
16	MS. WILSON: Good evening. My name	
17	is Erin Wilson, and I am an environmental	
18	scientist in the Division of Climate, Coastal	
19	and Energy at the Department of Natural	
20	Resources and Environmental Control, referred	
21	to as DNREC.	
22	The purpose of tonight's hearing is	
23	to review an application to modify an	
24	existing coastal zone permit submitted by	

1	1: FujiFilm Imaging Colorants, Inc., referred to	3
2	as FujiFilm.	
3	First I'm going to provide some	
4	introductory information on the purpose of	
5	the Coastal Zone Act and then the major	
6	modification process.	
7	Next, I'm going to provide some	
8	background context on previous applications	
9	the public may be aware of.	
10	And then I'm going to provide	
11	greater detail on the modification that is	
12	the subject of tonight's hearing.	
13	The Coastal Zone Act regulates new	
14	and existing manufacturing, heavy industry,	
15	and bulk product transfer activities through	
16	a permitting system within the State's	
17	designated coastal zone, which generally runs	
18	the length of the state along the Delaware	
19	River, Chesapeake and Delaware Canal,	
20	Delaware Bay, Inland Bays, and Atlantic	
21	Ocean.	
22	In 2019, the regulations governing	
23	Delaware's Coastal Zone were amended, which	
24	introduced a process for modifying a	

1	substantive term of an existing permit called	14
2	a major modification.	
3	Major modifications require a	
4	20-business-day public comment period and may	
5	have a hearing held at the discretion of the	
6	DNREC Secretary.	
7	Based on prior public interest in	
8	this proposed activity, the Secretary decided	
9	to hold a public hearing.	
10	FujiFilm is a printer ink	
11	manufacturing facility located within the	
12	state coastal zone at 233 Cherry Lane in New	
13	Castle, Delaware.	
14	The company previously applied for	
15	a standard permit in 2021 to manufacture	
16	110 tons per year of high-performance aqueous	
17	pigment dispersions for ink jet printer ink.	
18	You may have seen or heard this activity	
19	referred to as "Project Marconi" or "L44."	
20	That permit referred to as CZA-441P	
21	was issued in July of 2021.	
22	An appeal was filed within the	
23	14-day appeal period after the decision was	
24	published and was brought before the Coastal	

1	Zone Industrial Control Board, which is an	15
2	independent board who hears coastal zone	
3	permit appeals. And the board upheld DNREC's	
4	decision to issue a permit.	
5	After receiving standard permit	
6	CZA-441P, FujiFilm contacted DNREC with	
7	interest in increasing the manufacturing	
8	capacity of that activity.	
9	DNREC directed the company to	
10	submit a request for major modification.	
11	An application submitted on	
12	October 20, 2022, was deemed administratively	
13	complete on November 16, 2022, and was put on	
14	public notice.	
15	However, shortly after, an error	
16	was discovered in the offset calculation, and	
17	the application was withdrawn, and the	
18	hearing scheduled for December 20, 2022, was	
19	canceled.	
20	In order to avoid confusion, that	
21	application is considered a separate and	
22	closed matter, and no permitting decision was	
23	made.	
24	The modification that is the	

1	subject of today's hearing is for the same	16
2	activity but has new and corrected submission	
3	materials.	
4	The proposed modification would	
5	increase FujiFilm's high-performance aqueous	
6	pigment dispersion manufacturing capacity	
7	from 110 tons per year to 220 tons per year,	
8	as referred to as CZA-441M-1 for	
9	recordkeeping purposes. Application	
10	materials may refer to the proposal as	
11	"Project Maxwell" or "Plant U45."	
12	The modification would introduce	
13	additional equipment to the site, including	
14	two natural gas-fired boilers, an HVAC unit,	
15	a new boiler building, but use the same	
16	processes to produce the same products	
17	described and permitted under CZA-441P.	
18	The company requested and was	
19	granted confidentiality for certain	
20	information pertaining to trade secrets and	
21	commercial or financial information as part	
22	of the original standard permit application	
23	process, and that request remains in effect	
24	for the major modification application.	

		17
1	FujiFilm submitted several	
2	application revisions to reach administrative	
3	completeness. During this time the Coastal	
4	Zone Program coordinated with other sections	
5	within DNREC and requested additional	
6	information on items such as emissions	
7	calculations, the offset proposal, public	
8	engagement, and local hiring preferences.	
9	FujiFilm submitted a final	
10	application on February 9, 2023.	
11	The Secretary deemed the February 9	
12	application administratively complete on	
13	April 3, 2023, which initiated the start of	
14	the 90-day regulatory review.	
15	The application was noticed and	
16	made available for public comment on	
17	April 12, 2023 in the News Journal, Delaware	
18	State News, on the DNREC website in English	
19	and Spanish, and through an e-mail list	
20	service. The hearing was added to the Public	
21	Meeting Calendar on April 19, 2023.	
22	Based on the application	
23	information, DNREC evaluated environmental	
24	impacts from the proposed modification,	

proposed air emissions which come from the	18
boilers used to power the manufacturing	
activity, and a new HVAC unit in the building	
for workers' comfort.	
Air pollutants from burning natural	
gas include nitrogen oxides, carbon monoxide,	
particulate matter, sulfur dioxide, total	
organic compounds, nitrous oxide, and carbon	
dioxide.	
The standard permit application for	
CZA-441P also listed lead as a potential	
pollutant. However, based on the	
Environmental Protection Agency, or EPA,	
sources, lead is not anticipated and is not	
included in the emission table for the	
modification application.	
Also please note that all emissions	
would be below EPA levels of concern for	
human health.	
Proposed wastewater and stormwater	
would remain within permitted levels. There	
would be no increase in the footprint of	
impervious surfaces. Solid waste disposal	
would occur off site and would be mitigated	
	<pre>activity, and a new HVAC unit in the building for workers' comfort.</pre>

		40
1	through reuse and recycling.	19
2	Additionally, all employees are	
3	trained on spill response, and spill kits are	
4	readily accessible throughout the facility.	
5	DNREC also evaluated community	
6	impacts from the proposed modification,	
7	including economic impacts and impacts to	
8	land uses.	
9	FujiFilm provided information	
10	related to local hiring preferences, local	
11	contracting and construction materials	
12	sourcing, increased tax revenue, and a plan	
13	for continued engagement with the surrounding	
14	communities, including involvement with the	
15	WILMAPCO Route 9 Corridor Public Health	
16	Subcommittee and other community-based	
17	activities.	
18	The regulations governing	
19	Delaware's coastal zone require an offset	
20	proposal for any activity that could result	
21	in any negative environmental impacts to the	
22	coastal zone. The offset proposal must more	
23	than offset the negative environmental	
24	impacts associated with the proposed project.	

		20
1	FujiFilm proposes to retire two	20
2	smaller boilers with uncontrolled nitrogen	
3	oxide emissions, replace three	
4	propane-operated forklifts with electric	
5	forklifts, and use solar energy to power all	
6	the forklifts on the site, including those	
7	from the previous project, and purchase one	
8	nitrogen oxide, or NOx, emission reduction	
9	credit from the Division of Small Business.	
10	The first two components of the	
11	proposal result in local on-site emission	
12	reductions.	
13	The NOx credit represents emission	
14	reductions within Delaware.	
15	And the solar power component	
16	results in emission reductions at the	
17	regional scale.	
18	Combined, all emissions would more	
19	than offset the project as required.	
20	Delaware's emission reduction	
21	credit, or referred to as ERC, banking system	
22	was approved by the EPA.	
23	The EPA recognizes that in order to	
24	avoid increases in emissions without	

1	hindering economic growth, proposed emission	21
2	increases from new or modified facilities can	
3	be balanced by equivalent or greater	
4	reductions from existing sources.	
5	The ERCs are generated for real,	
6	surplus, enforceable, permanent, and	
7	quantifiable emissions that have been	
8	verified by subject matter experts.	
9	Again, the purpose of tonight's	
10	public hearing is to solicit public comment	
11	on the major modification application	
12	submitted by FujiFilm on February 9, 2023.	
13	No decision will be made tonight.	
14	The public comment period will	
15	remain open through May 18, 2023. And the	
16	DNREC Secretary will make a decision once the	
17	record has been closed and reviewed.	
18	I would now like to present a list	
19	of DNREC exhibits.	
20	MS. VEST: Okay. Thank you, Erin,	
21	for that presentation. A little housekeeping	
22	for the benefit of the record. Are the list	
23	of DNREC exhibits that everyone is seeing on	
24	the screen now the same as those that are	

22 1 listed on the hearing webpage? 2 MS. WILSON: Yes. MS. VEST: And have they been 3 changed or altered in any way since their 4 5 posting? 6 MS. WILSON: No. MS. VEST: Very good. And thank 7 you again for the presentation. Let the 8 9 record reflect that DNREC proposed Exhibits 1 10 through 11 are hereby entered into the formal 11 hearing record being generated in this 12 matter. 13 Erin, is there anything further that the Department wishes to add for the 14 15 record at this time? MS. WILSON: This concludes DNREC's 16 17 presentation. 18 MS. VEST: Excellent. Thank you very much. At this point we are now going to 19 turn over the screen to the representatives 20 21 from FujiFilm. I believe Maureen is going to be offering that presentation, so if we can 22 23 get that presentation up there. And once that's up there, Maureen, when you are ready, 24

1 you may begin. 2 MS. CONCORDIA: Okay. Thank you, Lisa. Good evening. I'm Maureen Concordia 3 4 with FujiFilm. I'm the Facilities and EHS 5 Manager. We are here tonight for the 6 modification to the Coastal Zone Application 7 8 permit. Next slide. 9 The New Castle site is a facility 10 that was originally built in 1993 for 11 water-based ink formulation. Water-based 12 inks are environmentally friendly in 13 comparison to traditional printing techniques, which use a lot of solvents and 14 hazardous chemicals. 15 16 The product range was expanded in 17 2021 to include the Reactive Dispersants RxD 18 product line, which is the color used in ink. This permit modification is to request 19 expansion of the RxD operation. 20 21 Next slide. 22 FujiFilm ink is everywhere. The 23 FujiFilm ink technology color prints and printed products across one-thousands of 24

23

1	applications, as you can see below, in	24
2	applications for the home and office,	
3	commercial printing, display and signage,	
4	textiles, labels and packaging, and	
5	industrial.	
6	Next slide.	
7	Here is an artist's rendering of	
8	Project Maxwell, also known as the Unit 45	
9	Plant that sits on the New Castle site.	
10	Next slide.	
11	RxD capacity expansion at the New	
12	Castle site: RxD is the proprietary FujiFilm	
13	reactive dispersant cross-linking technology.	
14	It is the enabling technology in FujiFilm's	
15	high-quality, water-based pigment dispersion,	
16	and creates a highly stable product which is	
17	used in the ink manufacturing.	
18	Making RxD at New Castle will	
19	expand the global footprint of RxD and	
20	enhances our business continuity. It	
21	streamlines the supply chains for RxDs used	
22	in ink manufacturing.	
23	It also enables a more efficient	
24	supply chain for RxD, allowing us to reach	

1	North America, South America, and the Latin	25
2	America regions.	
3	It supports strategic initiatives	
4	to develop business in packaging by	
5	integrating the GMP standards.	
6	Next slide.	
7	The Project Maxwell economic	
8	benefits:	
9	Construction to hire 85 to 125	
10	workers throughout the project construction	
11	timeline.	
12	Construction spend is approximately	
13	\$7,000,000 to \$9,000,000.	
14	Construction services will include	
15	engineering, general construction,	
16	electrical, plumbing, HVAC upgrades, and	
17	electrical interconnections.	
18	Approximately 11 full-time	
19	employees are projected for hire to provide	
20	support for the operation of the RxD plant.	
21	Next slide.	
22	Project Maxwell - Environmental:	
23	The environmental impact is minimal. There	
24	are no volatile organic compounds, also known	

7		26
1	as VOCs, or hazardous air pollutants, also	
2	calls HAPs, emitted from the process, since	
3	it is a closed-loop process.	
4	All waste products are managed in	
5	accordance with our ISO 14001 Environmental	
б	Management System.	
7	Large portions of total waste are	
8	incorporated in reuse and recycling, such as	
9	our plastic drums, IBCs, which are also known	
10	as totes, and steel drums.	
11	Waste from FujiFilm is sent to	
12	Waste to Energy Plants. Environmental noise	
13	will not be an issue.	
14	Air emissions will increase	
15	slightly due to the boilers required to heat	
16	water.	
17	The boilers are natural gas, have	
18	low nitrogen oxide burners technology, and	
19	were selected for their minimal emission	
20	output.	
21	The selected boilers are below	
22	regulatory thresholds, and they require no	
23	air permit and are not considered to be a	
24	hazard to health.	

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27
 1
               Next slide.
 2
               Project Maxwell Environmental
 3
     Offsets:
 4
               FujiFilm will offset the new plants
     projected 4.024 tons per year of emissions by
 5
     an offset of 4.426 tons per year, which is
 6
     the 1.1 times the emission rate.
7
8
               To accomplish the emission
9
     requirements, FujiFilm will retire two small,
10
     older industrial boilers and replace with two
11
     high-efficiency, low-NOx boilers.
12
               We will replace three propane
     combustion forklifts with three electric
13
     forklifts.
14
               Install solar panels on the site to
15
     generate approximately 36.24 megawatts per
16
17
     year to create renewable energy to power the
18
     charging of the site forklifts.
               Purchase one nitrogen oxide NOx
19
     reduction -- emission reduction credit to
20
21
     offset the emissions from the Delaware Small
22
     Business Division ERC Program.
23
               The three propane-operated
24
     forklifts will be removed from the site prior
```

	28
to the commencement of the Unit 45	
operations.	
Next slide.	
Project Maxwell other environmental	
initiatives include removal of the	
gas-powered maintenance van and utilizing two	
electric carts, installation of two dual-port	
level two electric vehicle chargers,	
participate in the annual Christina River	
Watershed Cleanup, recycling programs for	
pallets, totes, drums, cardboards, and paper,	
which equal less to the landfill, water	
recycling unit, which equals less water	
wasted, change to LED lighting throughout the	
plant, which equals more energy efficiency.	
And we demolished an old building which,	
helped clean up the site and created more	
green space.	
Next slide.	
Oh, that's all I have for tonight.	
Thank you.	
MS. VEST: Okay. Great. Thank	
you, Maureen. Just for the benefit of the	
record, I would like the record to reflect	
	<pre>operations. Next slide. Troject Maxwell other environmental initiatives include removal of the gas-powered maintenance van and utilizing two electric carts, installation of two dual-port level two electric vehicle chargers, participate in the annual Christina River Watershed Cleanup, recycling programs for pallets, totes, drums, cardboards, and paper, which equal less to the landfill, water recycling unit, which equals less water wasted, change to LED lighting throughout the plant, which equals more energy efficiency. And we demolished an old building which, helped clean up the site and created more green space. Next slide. Natt slide. Ms. VEST: Okay. Great. Thank you, Maureen. Just for the benefit of the</pre>

1	that I am going to incorporate the	29
2	applicant's Power Point presentation just	
3	now. I'm going to label it as Applicant's	
4	Exhibit 1 for the record.	
5	And for those of you that are	
б	attending tonight, trust me, you will be able	
7	to review that at your leisure on the hearing	
8	webpage, as well. And thanks again to the	
9	applicant for doing that.	
10	At this point we are going to turn	
11	to the hearing comment portion of the	
12	hearing. As I mentioned at the beginning of	
13	tonight's proceedings, pursuant to DNREC	
14	protocol, the public is encouraged to	
15	preregister to offer live comment at all of	
16	our public hearing matters. That deadline to	
17	do so is always 12 noon of the date of each	
18	hearing.	
19	So as of 12 noon today, we have	
20	nine people that have preregistered to speak.	
21	What we are going to be doing is calling each	
22	of you one at a time, obviously, in the order	
23	that you preregistered in. There is no	
24	importance or no hierarchy other than just	

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1	the order that you came in.
2	Each person will be given three
3	minutes of time. Tanesha is in the process
4	of putting up on the screen a timer that will
5	help you gauge your time as far as, you know,
б	the speed in which you have to speak, or if
7	you have, you know, wondering how much time
8	you have left.
9	And at three minutes, the system
10	will automatically cut you off. But don't
11	worry about that. That is a standard
12	protocol that we have for consistency
13	throughout all of our hearings.
14	And if you do happen to use up all
15	of your time and get cut off at three
16	minutes, think of it this way: The time
17	period and the amount of comment that you can
18	offer in written comment between now and
19	May 18th is endless. There is no limit. So
20	you can offer multiple comments. You can
21	offer 20 pages of comment if you want. But
22	we do have to keep the consistency going with
23	the live feeds that we do for the hearings.
24	We would also ask that everybody be

30

1	respectful both of the process and of each	31
2	other.	
3	If there is any kind of foul	
4	language or attacks or name calling,	
5	commenters will be warned once. And if it	
6	continues, they will be removed from the	
7	proceedings. I do not anticipate that	
8	happening, but I always have to say it just	
9	to put it out there.	
10	Also, the video does remain off, so	
11	don't think there is anything wrong with your	
12	set, so to speak. That's just another	
13	protocol that we have.	
14	So, in the order that everyone	
15	signed up to speak, the first person on the	
16	list is Scott de Kuyper. I hope I didn't	
17	butcher your name, Scott. Mr. de Kuyper, are	
18	you out there? Can you hear me? Tanesha, do	
19	you see Scott anywhere?	
20	MS. PERRY: I do not see a Scott de	
21	Kuyper.	
22	MS. VEST: Okay. Well, Scott, if	
23	you are there, we will come back to you.	
24	Anybody that we do not find the first time	

		32
1	around, we will circle back around and give	
2	another opportunity.	
3	You know, sometimes life happens	
4	between registration and the event. And,	
5	again, no harm, no foul, because all comments	
б	bear the same weight. And whether they come	
7	in tonight live and captured by the court	
8	reporter in the transcript, or whether they	
9	come in as a written comment, as long as they	
10	come in between now and the 18th, they all	
11	bear the same weight.	
12	So we're going to take a pass on	
13	Mr. de Kuyper. The second person on the list	
14	is Carl Schwatka. Carl, I hope I did not	
15	mess up your name either. Mr. Schwatka, can	
16	you hear me? Are you there?	
17	MS. PERRY: I do not see a Carl	
18	Schwatka.	
19	MS. VEST: Okay. We will circle	
20	back around and see if Carl is here. The	
21	third person on the list is also Carl, Carl	
22	Ulrich. Mr. Ulrich, are you there?	
23	MS. PERRY: I do not see a Carl	
24	Ulrich.	

		33
1	MS. VEST: We will just keep going.	
2	Martin Willis, are you there? Mr. Willis?	
3	MR. WILLIS: Yes, I'm here.	
4	MS. VEST: Yes. Woo-hoo!	
5	Excellent. I can hear you, Mr. Willis. I	
б	knew you'd be here. Thank you for taking the	
7	time to offer your comment. And the timer on	
8	the screen will begin when you start.	
9	MR. WILLIS: My name is Martin	
10	Willis. I'm a resident of New Castle,	
11	Delaware. In reviewing the entire 355,	
12	354-page application for FujiFilm's request	
13	for a Coastal Zone Act permit modification, I	
14	would like to make a few comments.	
15	First of all, 309 pages are	
16	material safety data sheets. The 44 pages	
17	that I would like to talk about are very	
18	well-detailed.	
19	One of the biggest pet peeves that	
20	I have in any Coastal Zone Act permit request	
21	is a lack of detailed information when it	
22	comes to offsets. But in this case I have to	
23	admit, the detail provided in Table 5,	
24	Offsets, is very informative from Pages 23 to	

		34
1	27.	
2	As I did two years ago, I highly	
3	recommend the Secretary approve FujiFilm's	
4	Coastal Zone Act permit application and	
5	welcome this international company to	
6	continued commitment to bring environmentally	
7	sustained manufacturing jobs into Delaware's	
8	coastal zone.	
9	I have no problem with this permit.	
10	I have been a very vocal critic on the offset	
11	proposals submitted in previous offsets. The	
12	offsets in this permit are very, very	
13	detailed, and I would encourage anybody to	
14	take a look between Pages 23 and 27.	
15	We need more international	
16	companies to come into Delaware and bring	
17	sustainable manufacturing jobs into	
18	Delaware's coastal zone.	
19	That's all I have to say. Thank	
20	you for allowing me to speak.	
21	MS. VEST: Thank you very much,	
22	Mr. Willis. Next up on the I'm sorry. Is	
23	somebody else trying to speak? Okay. I	
24	thought I heard feedback. Next up is Willie	

1	Scott. Mr. Scott, are you present?	35
2	MR. SCOTT: Oh, yes, I am. And	
3	thank you.	
4	MS. VEST: Okay. Mr. Scott, the	
5	timer will begin when you're ready, so you	
б	may proceed.	
7	MR. SCOTT: Thank you. I'm Willie	
8	Scott. I'm the Executive Committee Vice	
9	Chair for the Delaware Chapter of the Sierra	
10	Club. And, as well, I lead the Environmental	
11	Justice Committee for that organization, as	
12	well.	
13	I think what's at issue here is a	
14	proposal to create yet another increment of	
15	emissions and the use of emission reduction	
16	credits which have no direct affect for	
17	nearby residents.	
18	New Castle County is still listed	
19	as a nonattainment area for ozone. And while	
20	CO2 alone may not necessarily be a health	
21	hazard, it is a key constituent to the	
22	creation of ozone.	
23	Additionally, communities in the	
24	area continue to be exposed to ethylene oxide	

1	and other hazardous pollution, and the	36
2	effects of the additional truck traffic	
3	associated with this expansion are not	
4	considered in the application.	
5	So when we consider this reality	
б	and the potential cumulative health effects,	
7	both DNREC and the industries in that area	
8	should be committed to reducing, not	
9	increasing, their air emissions. And all	
10	options to accomplish that goal should be	
11	considered before a decision is made on this	
12	permit application.	
13	Due to the size and scope of Fuji's	
14	operations, the opportunity for direct	
15	reductions may be limited, but that may also	
16	create an opportunity for Fuji to work with	
17	their neighbor, Croda, or maybe other	
18	industries in the area to create reductions	
19	either in kind or for more hazardous	
20	pollutions or for more hazardous	
21	pollution, that would be a real benefit to	
22	the community.	
23	Additionally, the installation of	
24	continuous emissions monitoring on the new	

1	boilers would provide Fuji the ability to	37
2	ensure the boilers are operating efficiently,	
3	and also provide data fields straight to the	
4	community that they are, in fact, living up	
5	to their expectations.	
6	This is an opportunity for	
7	FujiFilms to demonstrate they can be a good	
8	corporate citizen and an environmental	
9	steward and move to a position of being	
10	supported by, rather than opposed by,	
11	surrounding communities.	
12	I ask that DNREC and Fuji to	
13	determine what conditions could they apply to	
14	this permit that would create a real	
15	reduction in emissions or a net zero at a	
16	minimum.	
17	Thank you for the opportunity to	
18	comment.	
19	MS. VEST: Thank you very much for	
20	your comments.	
21	Moving down the list now, the next	
22	person on deck, so to speak, is Jeanette	
23	Swain. Ms. Swain, are you there, and can you	
24	hear me?	

1	MC CHAIN: Nog I om	38
	MS. SWAIN: Yes, I am.	
2	MS. VEST: Excellent. Well, the	
3	timer will begin when you're ready.	
4	MS. SWAIN: Okay. My name is	
5	Jeanette Swain, and I'm a resident of Collins	
6	Park community. And I live close to in	
7	close proximity to the FujiFilm plant.	
8	I am not in favor of FujiFilm	
9	doubling its production for the following	
10	reasons:	
11	1. Increased production means	
12	increased pollution from heavy truck traffic,	
13	delivery of raw materials, and moving	
14	finished product.	
15	2. Purchasing of emissions	
16	reduction credits to offset hazardous	
17	chemicals will not actually reduce chemical	
18	pollution in the air and is not a true	
19	offset.	
20	3. Carbon dioxide pollution was	
21	not dealt with for any of the FujiFilm	
22	expansions and is impacting the environment.	
23	Last summer I found three dead	
24	birds in my back yard, and a new one this	

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39
 1
     morning fell dead.
 2
               More health risk is a concern for
     Collins Park and other nearby communities.
 3
     Greenhouse gas from manufacturing make up
 4
     one-fifth of carbon emissions in the world.
 5
     FujiFilm's expansion will add to it.
 6
               Delaware signed a U.S. Climate
 7
8
     Alliance agreement by Governor Carney in
9
     2022, agreeing to reduce greenhouse gas
10
     emissions at least 26 to 28 percent by 2025,
     and 50 to 52 percent by 2030, to achieve an
11
12
     overall net-zero greenhouse percent.
13
               I do not see that happening,
     because Delaware allows manufacturing
14
     production businesses to expand, thereby
15
     producing more greenhouse gas.
16
17
               And 6.
                       The Route 9 corridor has a
     large older population that are more
18
     sensitive to environmental pollution. And
19
     allowing increase in production means more
20
21
     hazardous pollution in the air that does not
22
     help with health. Thank you --
23
                          Thank you, Ms. Swain.
               MS. VEST:
24
               MS. SWAIN: -- for hearing me.
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1	MS. VEST: No problem. Thank you.	
2	Next up on the list is Karen Igou. Karen, I	
3	hope I did not butcher your name. Can you	
4	hear me?	
5	MS. IGOU: Yes, I can hear you.	
6	MS. VEST: Excellent. The timer is	
7	reset. You may begin when ready.	
8	MS. IGOU: Thank you so much. Yes,	
9	my name is Karen Igou. I live fairly close	
10	to the Fuji plant on the Route 9 Corridor in	
11	Garfield Park.	
12	I am opposed to this expansion for	
13	many of the reasons that have been mentioned.	
14	But, to continue with that, I feel like no	
15	offsets should be available for this	
16	non-attainment community.	
17	I feel like it's magical thinking	
18	that this would be acceptable to this	
19	community, considering that we are already at	
20	a life expectancy of 70 years here. And it's	
21	really unfair to think that we can buy an	
22	offset somewhere else and have it be a	
23	benefit to this community. I find it	
24	actually a little bit rude.	

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1	You know, we are waiting on the	
2	cumulative impacts bill to be passed, which,	
3	if so, could possibly prohibit this	
4	expansion. And I don't really understand why	
5	we have to wait for laws to be passed to do	
6	the right thing. I think that definitely the	
7	right thing for this community is to not have	
8	not one more emission raised and, in fact, to	
9	reduce them.	
10	We need to use our dollars honestly	
11	to fund a just transition away from these	
12	polluting industries and replace these	
13	industries with green clean jobs so that the	
14	workers there do not suffer if we don't have	
15	this plant in our area.	
16	I'm curious if anyone who runs that	
17	plant lives in the area, would they want to	
18	have this happen if they lived here?	
19	To echo what some others have said,	
20	I believe that we need real air time, if we	
21	are going to move forward with this, we need	
22	real-time air monitoring that is publicly	
23	available at all times to the community.	
24	That goes also for water quality.	

		42
1	As it's my understanding there is an aquifer	
2	underneath this site, we also need public	
3	monitoring for that available at all times.	
4	We want a public reduction of	
5	emissions shown over time. I am throwing out	
6	the date of 2025 for that, that we see a	
7	reduction of emissions, again possibly the	
8	reduction of emissions agreement with Croda.	
9	The air traffic the air permits	
10	should definitely address the truck traffic.	
11	That is a big problem for us right in that	
12	area.	
13	And, honestly, I just believe that	
14	we need an end to all development that is	
15	going to increase any emissions that will	
16	impact the local community along the Route 9	
17	Corridor. Thank you for your time.	
18	MS. VEST: Thank you. Moving down	
19	the list, the next name is Stephanie Herron.	
20	Ms. Herron, are you here with us?	
21	MS. HERRON: I am.	
22	MS. VEST: Okay.	
23	MS. HERRON: Okay. The timer.	
24	MS. VEST: I was going to say that	

		43
1	was a glitch. Sorry about that.	
2	MS. HERRON: No worries.	
3	MS. VEST: It's reset now. It's	
4	reset now. You may begin when ready.	
5	MS. HERRON: Thank you. Hello. My	
6	name is Stephanie Herron. And I am the	
7	national organizer with the Environmental	
8	Justice Health Alliance for Chemical Policy	
9	Reform, or EJHA for short.	
10	EJHA is a national network of	
11	grassroots environmental and economic justice	
12	organizations and advocates in communities	
13	that are disproportionately impacted by toxic	
14	chemicals from legacy contamination, ongoing	
15	exposure to polluting facilities, and	
16	health-harming chemical and household	
17	products.	
18	Delaware Concerned Residents for	
19	Environmental Justice is one of those	
20	affiliates.	
21	EJHA supports a just transition	
22	towards safer chemicals and a pollution-free	
23	economy that leaves no community and no	
24	worker behind.	

1	The EJHA network model features	44
2	leadership of by and for EJ groups with	
3	support from allied organizations. And a	
4	number of our leaders are on this meeting	
5	today.	
6	On this specific permit, the use of	
7	purchasing pollution credits as offsets is	
8	unacceptable. EJHA and other EJ communities	
9	and organizations have long opposed emissions	
10	trading schemes involving the use of credits	
11	for all the reasons other commenters have	
12	mentioned.	
13	You can't increase pollution in one	
14	community and buy a credit to plant trees or	
15	do some other reduction somewhere else. That	
16	is opposed to environmental justice.	
17	Second, DNREC should be looking at	
18	the cumulative impacts of pollution in this	
19	and every permit, as other commenters have	
20	alluded to.	
21	You mentioned in the DNREC	
22	presentation that the amount of new emissions	
23	is under EPA requirements. That's true for	
24	this one facility, but this approach	

1	completely disregards cumulative impacts.	45
2	People don't get to breathe one pollutant	
3	from one facility at a time, and we can't	
4	regulate it as though they do.	
5	Even if the new pollution from	
б	FujiFilm's proposed expansion at issue in	
7	this hearing is relatively small and I'm	
8	not saying that I'm opposed to the facility	
9	operating or carrying out those offsets	
10	but they are unacceptable.	
11	Even if the new pollution is	
12	relatively small in comparison to others,	
13	it's on top of a burden that's already too	
14	high and driving unacceptable health harms in	
15	neighboring communities.	
16	President Biden recently pointed	
17	out the need to address cumulative impacts in	
18	an executive order that myself and a number	
19	of other leaders on this call attended the	
20	signing of a few weeks ago.	
21	I'm also here speaking, as I	
22	mentioned, in solidarity with Delaware	
23	Concerned Residents and the surrounding	
24	communities. Specifically, EJHA supports the	

1	community requests for FujiFilm to partner	46
2	with neighboring Croda to reduce cumulative	
3	pollution from industries in the area,	
4	supports real-time air monitoring with	
5	information that's shared with the public	
б	for example, online and for air permits to	
7	address truck traffic, which will increase.	
8	(Cut off when exceeded time.)	
9	MS. VEST: Okay. Stephanie, you	
10	probably got cut off there toward the end,	
11	but the Department appreciates your comments.	
12	And, as I have said before, feel free to	
13	provide us with as much written comment as	
14	you would like to support your opinion on	
15	this matter. And, again, I thank you for	
16	taking the time to be with us tonight.	
17	The last name, before I circle back	
18	around and see if the first three guys ever	
19	showed up, Linda Whitehead. Ms. Whitehead,	
20	are you here with us?	
21	MS. WHITEHEAD: Yes, I am.	
22	MS. VEST: There you go. I just	
23	found you on the list, and you were muted	
24	still. So the timer is set to three. It	

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1	will begin when you do.
2	MS. WHITEHEAD: Thank you. My name
3	is Linda Whitehead. And I am one of two
4	co-facilitators for Delaware Concerned
5	Residents for Environmental Justice. I have
6	had this role for about seven years.
7	FujiFilm is proposing to modify an
8	existing permit which would increase the CO2
9	in the atmosphere. Any increase in CO2 is
10	too much, and I am opposed to this
11	explanation.
12	I'm a cancer survivor. I was
13	diagnosed with chronic lymphocytic leukemia,
14	or CLL, in 2009. I have had two rounds of
15	chemo with many side effects.
16	My job entailed a lot of travel,
17	and I had to give that up and eventually had
18	to leave my job.
19	I recently found out that the
20	lymphocytic leukemias, which include CLL, are
21	some of the cancers caused by exposure to
22	ethylene oxide.
23	Why is this relevant to the permit
24	modification request? There are lots of

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1	stories like mine. I lived close to I-95 and	
2	the Route 9 Corridor. My friends live in the	
3	Route 9 Corridor.	
4	While people there speak boldly for	
5	themselves, some of us join as their friends	
6	and allies. We know that there have been	
7	releases of ethylene oxide into the	
8	atmosphere at the Croda plant.	
9	While we are not here to talk	
10	specifically about Croda today, we are here	
11	to talk about cumulative impacts. Those	
12	close to the proposed FujiFilm plant are	
13	exposed to CO2 emissions, putting them at	
14	risk for a variety of health issues.	
15	FujiFilm is a clear polluter. The	
16	chronic effects of CO2 in humans living in	
17	the area is real.	
18	How much can the people of the	
19	Route 9 Corridor take? How can we let them	
20	or anyone be subjected to more toxic	
21	pollutants with this latest expansion	
22	request?	
23	We see our neighbors fighting every	
24	day to stay on top of their individual and	

1	family health issues. They started out	49
2	fighting for themselves and ended up fighting	
3	for the whole community.	
4	Who has the time or resources to	
5	move to a new home to get away from	
б	pollution? Instead of approving the permit	
7	modification, increasing pollution, we ask	
8	FujiFilm to partner with Croda to work with	
9	the community to develop a plan to reduce	
10	emissions and pollution over time.	
11	Enough is enough. Pollution is	
12	pollution. Let's do the right thing for once	
13	and have everyone commit to no more new	
14	pollution. FujiFilm and Croda must be held	
15	accountable. Thank you.	
16	MS. VEST: Thank you,	
17	Ms. Whitehead. As always, I appreciate your	
18	comments, as with the other ones.	
19	At this point we have gone through	
20	the names of everybody that did previously	
21	sign up to speak tonight. I am going to give	
22	one more chance to see if the first three	
23	gentlemen ever came online.	
24	I'm looking for Scott de Kuyper.	

1	And I still do not see him. I'm looking.	50
2	Nor do I see Carl Schwatka, nor Carl Ulrich.	
3	So I want the record to reflect	
4	that they were named as pre-registrants and	
5	given the opportunity. But, as I said, you	
6	know, sometimes life gets the best of us with	
7	our schedules and everything.	
8	I hope they do eventually offer	
9	comment, because the Department encourages	
10	the public to provide comment on not just	
11	this but all of their hearings.	
12	At this point we are going to turn	
13	to concluding tonight's proceedings. As I	
14	said previously, there are a variety of ways	
15	by which the public can offer comment for the	
16	record.	
17	First of all, if you preregistered,	
18	as the people that did speak this evening,	
19	you have the opportunity to present live.	
20	If not, then there is the ability	
21	to offer written comment, because, as I've	
22	previously said, the record remains open for	
23	receipt of written comment from now through	
24	May 18, 2023.	

7		51
1	Comments may be submitted through	
2	the comment form link that you can find on	
3	the hearing page, via e-mail to	
4	DNRECHearingComments@delaware.gov, or via the	
5	old-fashioned United States Postal Service at	
6	the physical address that you see both on	
7	this slide and on the hearing webpage	
8	dedicated to this matter.	
9	It should be noted that written	
10	comments to DNREC are not acceptable if they	
11	are submitted by way of various social media	
12	platforms like Twitter, Facebook, YouTube, or	
13	standardized textbook messaging.	
14	And, again, all comment, whether it	
15	came in tonight, whether it came in prior to	
16	tonight, or whether it comes in between now	
17	and May 18th, as long as it pertains to the	
18	subject matter of tonight's hearing, it will	
19	be deemed relevant and incorporated into the	
20	general hearing record which is being	
21	generated in this matter.	
22	Again, the ultimate decision for	
23	this and all permitting matters of the	
24	Department rests with Secretary Garvin. It	

1	is he who makes the decision. We are merely	52
2	here to facilitate the platform to provide a	
3	way that the public can learn more about	
4	every project that comes before the	
5	Department for the Secretary's consideration	
б	and to remind people of the way that they can	
7	submit comment, should they wish to do so.	
8	Again, I want to thank everybody	
9	for their patience and time to attend	
10	tonight's proceedings. This matter is hereby	
11	adjourned and thanks again.	
12	(Concluded at 6:49 p.m.)	
13		
14		
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17		
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21		
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23		
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1	CERTIFICATE
2	I, Lorena J. Hartnett, a Notary Public and
3	Registered Professional Reporter, do hereby certify
4	that the foregoing is an accurate and complete
5	transcription of the proceeding held at the time and
6	place stated herein, and that the said proceeding was
7	recorded by me and then reduced to typewriting under
8	my direction, and constitutes a true record of the
9	testimony given by said witnesses.
10	I further certify that I am not a relative,
11	employee, or attorney of any of the parties or a
12	relative or employee of either counsel, and that I am
13	in no way interested directly or indirectly in this
14	action.
15	IN WITNESS WHEREOF, I have hereunto set my
16	hand and affixed my seal of office on this 6th day of
17	May 2023.
18	
19	
20	And Marken
21	Xouna Hatrack
22	
23	Lorena J. Hartnett Registered Professional Reporter
24	

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<u>.</u>	3	
\$7,000,000 25:13		ability 4:4 37:1 50:20
\$9,000,000 25:13	3 3:4 11:4 17:13 38:20	acceptable 40:18
1	- 309 33:15	accessible 19:4
	354-page 33:12	accommodated 8:15
1 10:16 22:9 29:4 38:11	355 33:11	accomplish 27:8 36:10
1.1 27:7	36.24 27:16	accordance 26:5
11 22:10 25:18	4	accountable 49:15
110 14:16 16:7	· · · · · · · · · · · · · · · · · · ·	achieve 39:11
12 8:6 17:17 29:17,19	4 11:10	Act 3:10 13:5,13 33:13,20 34:4
125 25:9	4.024 27:5	activities 13:15 19:17
14-day 14:23	4.426 27:6	activity 14:8,18 15:8 16:2 18:3 19:20
14001 26:5	44 33:16	add 22:14 39:6
16 15:13	45 24:8 28:1	added 17:20
18 11:3 21:15 50:24		addition 10:13
18th 9:2 30:19 32:10	5	additional 10:14 16:13 17:5 36:2
19 17:21	5 33:23	Additionally 19:2 35:23 36:23
1993 23:10	50 39:11	address 10:9 42:10 45:17 46:7
•	- 52 39:11	administrative 3:22 17:2
2		administratively 15:12 17:12
2 10:22 38:15	6	admit 33:23
20 15:12,18 30:21	6 39:17	advocate 7:10
20-business-day 14:4	6:00 3:2	advocates 43:12
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