

#### ISO 9001:2015 CERTIFIED

ENGINEERS · PLANNERS · SCIENTISTS · CONSTRUCTION MANAGERS

614 N. Dupont Highway · Dover, DE 19901 · Phone 302-747-5999

Mr. Gordon Woodrow

To:

**DNREC** 

State of Delaware 89 Kings Highway Dover, DE 19901



Date: July 31, 2024

Re: M	Ailford Corporate (	Center Pump Station	
□We are	e submitting e forwarding e returning	⊠Herewith □Under separate cover	Sent via: Hand Delivered
Qty	0	Description	

Qty.		Description					
1	Application for Constru	Application for Construction Wastewater Collection & Conveyance System					
1	Check in the amount of	Check in the amount of \$1,125.00.					
	Letter, Design Information & Calculations						
1 set	Drawings						
☐In accorda	nce with your request	⊠For your use					
☐ For your review		☐ For revision by you					
	•	D1 111 1-					

☐ For processing ☐ Please call when ready

□Plans reviewed and accepted □ Please return to this office

□Plans reviewed and accepted as noted ☐ Approval requested

☐ Conference requested at your convenience

If you have any questions or for additional information, please contact me.

Kevin Nyamumbo, PE

Kevin.nyamumbo@kci.com



Division of Water 89 Ki
Commercial and Government Services Section Dover

Department of Natural Resources and Environmental Control 89 Kings Hwy Dover, DE 19901 dnrec.delaware.gov

# INSTRUCTIONS FOR COMPLETING THE PERMIT APPLICATION FOR THE CONSTRUCTION OF WASTEWATER COLLECTION AND CONVEYANCE SYSTEMS

The following items must accompany the application. Please note that incomplete application packages will be returned in their entirety and not reviewed until such time as all required information is received.

- 🛛 1. A narrative summary of the intended purpose and design of the proposed facilities.
- 2. One (1) set of final construction plans and specifications, if applicable, signed and sealed by a Delaware-registered Professional Engineer, or a Delaware-registered Professional Land Surveyor for gravity systems only. One (1) electronic copy of final Plans.
- ☒ 3. One (1) electronic copy of final Plans.
- 4. The final plans must be drawn to scale showing slopes, inverts, pipe types and sizes, existing and proposed ground surfaces, tops of manholes, water lines, stormwater and stream crossings, encasements shown in plan and profile, and other information if pertinent or requested.
- ∑ 5. For pump/lift stations and force mains, include all calculations and pump/performance curves.
- 7. Your permit will have a public notice requirement if your system includes force mains or pump/lift stations. Include a check made payable to the State of Delaware for three hundred dollars (\$300.00) for the reimbursement of legal notices if the system has a force main connection or a pump/lift station.
- Please submit the completed application package, as outlined above, to DE DNREC, Division of Water, Commercial and Government Services Section, 89 Kings Highway, Dover, DE 19901. Please note, a new application, including the review fee, must be submitted if the Division's comments are not addressed or if requested supplemental information is not provided within one (1) year of the comment or request date.
- ☐ The following items must be submitted prior to permit issuance:
- ▼ 8. Verification from the appropriate county or municipal planning authority that the project has the proper zoning approval.
- 9. A letter from the owner/operator of the wastewater facilities to which the proposed collection and conveyance facilities connect. The letter must include confirmation that the owner/operator has approved the project, that the owner/operator will take responsibility for treating and disposing of the wastewater to be conveyed and that the downstream facilities have the capacity to manage the additional flows without causing or contributing to violations of Delaware's Environmental Protection Act (7 Del. C., Chapter 60) and the regulations promulgated thereafter. This includes, but is not limited to, unauthorized discharges such as overflows at manholes and violations of the treatment system's operating permit (for example, the National Pollutant Discharge Elimination System (NPDES) permit).
  - Visit us on the web at: https://dnrec.alpha.delaware.gov/water/surface-water/

Document last revised: January 11, 2023

Phone: (302) 739-9946

Fax: (302) 739-8369

# APPLICATION FOR THE CONSTRUCTION OF WASTEWATER COLLECTION AND CONVEYANCE SYSTEMS

Application must be complete, typewritten or clearly printed

Date Application Submitted

06/XX/2024 (DRAFT)

PROJECT INFORMATION						
Project Name and Location/ Address Milford Corporate Center Pump Station Milford Harrington Highway/ State Route 14 Latitude N38° 56' 04.20" GRS80 - NAD83, Longitude W 075° 27' 45.20" GRS80 - NAD83						
Tax Parcel Number(s)	D-16-173.00-01-01.00-0	00				
County  ☑ Kent ☐ New Castle ☐ Susse	Watershed (www.dnrec.ex ☐ Chesapeake Bay 🗵	_	-	edAssessment.aspx) s/Atl Ocean □ Piedmont		
Sewer District or Interceptor  Milford/ Harrington  Wastewater Treatment/Disposal Facility Name  Kent County Regional Resource Recovery Facility						
Anticipated Construction Start Date 9/1/2024						
Please note, construction permits	expire three (3) years from the	e date of permit issu	ance.			
Are you requesting plan review ar	nd comment or WPCC Constr		nce? (circle o			
	eak	Peak Factor		Basis of Design Milford, Kent County & 10 States Standards		
309,500	479,848	1.55		To States Standards		
Description  Wastewater pumping system and conveyance for City of Milford Northwest region.						
	OWNER/DI	EVELOPER				
Company Name City of Mile	ford					
Mailing Address 119 South	Walnut St					
City Milford	Milford			19963		
Contact Name  James Puddicombe						
E-Mail Address jpuddicomb	oe@milford-de.gov					
Telephone (302)422-6616 Cell N/A Fax (302)424-3558				02)424-3558		

ENGINEER							
Company Name KCI Technologies							
Mailing Address							
614 N	N Dupont High	way				·	
City	City Dover			State DE		Zip 19901	
Contact Name Kevin	n A. Nyamumb	00					
E-Mail Address Kevii	n.Nyamumbo@	KCI.com					
Telephone (302)308-1	1130	Cell	N/A		Fax	N/A	1
		GRAVITY	SEWE	R INFORMATIO	N		
Ownership	Type of Sewer S	ystem			If Oth	er, list below	
☐ Public ☐ Private	☐ Residential [	☐ Commercial ☐ Industrial ☐ Other?					
Type of Pipe	Length (ft)	Diameter (in)	Join	t Specification	Min.	Slope (ft/ft)	Min. Velocity (ft/sec)
Minimum Pipe Cover (ft)	Number of M	Manholes Drop manholes provided?  ☐ Yes ☐ No		Maxi	mum Distance Bety	ween Manholes (ft)	
Minimum ten foot (10') h vertical separation from v	norizontal & eightee vater lines maintain	en inch (18") ed? Submitt		parately	s to pre	vent cross-contamin	nation:
☐ Yes ☐ No					I/A		
Explain any special challe	enges (for example,	stream, highway	and/or	railread crossings, d	irection	al drilling, elevated	l sewers, etc.)
NO	ONE			/			
					/		
Comments							

PUMP/LIFT STATION INFORMATION									
Ownership	Type of W	astewa	iter				If Other, list below		
☑ Public ☐ Private	☑ Reside	ential	☑ Comme	ercial 🛚	Industrial 🗆 🤇	Other?			
Pump Station Flows (gallons/day) Design Average 576,000 309,500		Peak 479,725		Peak Factor 1.55		5			
Basis of Design Ten States Standards,	Milford	& Ke	ent Coun	tv Spec	Pump Type	S	ubmer	sible	
Will peak flows be accomm		Pump	calc's and es attached?	pump	Cycle Time (m			Wet Wel	l Detention Time
☑ Yes □ No		XY	es 🗆 No		9			Approx	x. 3 minutes at P.F.
Check valves provided on d	ischarge lin	e?			Gate valves pro	vided on	discharg	e line?	
ĭ Yes □ No					ĭ Yes □ No				
If not, explain alternate prod N/A	cedure:								
Ventilation provided in wet	well?	Dry V	Vell?		Is an alarm syst	tem inclu	ded?	Alternate	e source of power?
☑ Yes ☐ No		□Y€	es 🛮 No		Yes □ No	1		X Yes	□ No
What other provisions for e Emergen	cy by-pas		nections						
Height of Influent Above Proceedings (suction head) (ft) N/A				Height of Effluent Above Pump (discharge head) (ft)  23.85		Friction Loss (ft) 6.17			
Pump Design Point 400 GPM	Pump Oper	rating P		Static Hea	ad (ft) 82		ll Head (ft) 88.17		Required Motor Horsepower (hp)
			FORC	E MAI	N INFORMAT	TION			
Type of Pipe					Length (ft) Diameter (in)		r (in)		
Hazen-Williams "C" Design Type of Joints Factor			Velocity Under Design Conditions (ft/sec)  Minimum Pipe Cover		m Pipe Cover (ft)				
Air relief valves specified?	Clean-c	outs pro	-42		Maximum diat	e betw	reen clear	n-outs (ft)	
☐ Yes ☐ No	☐ Yes	□N	1		eparately				
Minimum ten foot (10') horizontal & eighteen inch (18") vertical separation from water lines maintained?									
□ Yes □ No									
Comments								\	

#### 1. Design Information

Date:

7/16/2023

Project:

Milford Corporate Center Regional Pump Station

Milford, DE

Contact:

KĊI

Kevin Nyamumbo KCI Technologies, Inc. 614 N. DuPont Highway Dover, DE 19901

Phone: 302.318.1130

Component:

**Pump Station** 

Calculation By:

Jeff Cox

**Description:** 

This calculation is to design the PS serving the Milford Corporate Center while also accounting for flows from nearby strip lots, Hickory Glen, and Cascades Pump Station. From this PS, there will be a FM leading to an existing 14" FM along Church Hill Road. It is assumed that ductile iron will be used for the piping within the PS and the FM will be PVC. The design flow criteria came from the Sussex County code, chapter 110 Water and Sewers, City of Milford Standard Construction Specifications, and the Ten States Standards for Wastewater Facilities.

#### 2. Design Basis

MCC Pump Station Flow Contributors					
	Expect	Expected Flow (EDU)			
	Low	Mid	High		
Milford Corporate Center	280	612	1190		
Hickory Glen	399	399	399		
Cascades Pump Station	150	197	250		
Strip Lots	25	30	35		
Total EDUs Expected	854	1238	1874		
Assume 250 GPD/ EDU	250	250	250		
Total Daily Flow	213,500	309,500	468,500		
Pumping Required (GPM)	148.3	214.9	325.3		
TDH (Feet)	41.06	35.37			
Force Main Dia (inches)	6	8	10		
Wet Well Dia (Feet)	9	10	12		

#### Assumptions:

PS piping - Ductile Iron FM piping - PVC

https://www.cityofmilford.com/176/City-Standard-Construction-Specification

2022083-MCC-Sewer Flow Report 2023-09-14.pdf 2022083 - Draft Utility Plans - 2023-09-14.pdf

Milford NW Water and Wastewater Study-No Exhibits.pdf

#### A. Calculate Peak Design Flow:



Qavg = 309,500 gpd 214.93 gpm

Peak Factor 1.55

<--Kent County peak factor equation

Qpeak = 479,848 gpd 333.23 gpm

400.00	Flow Rate (gpm)
0.89	Flow Rate (cfs)

Increased to 400GPM to meet minimum flow velocity in 8" Pipe Due to unknown land uses in MCC, FM has sufficient capacity

140

C -Factor \* Dependent upon Pipe Material and Age

DI PIPE

#### Analyze Pipe Diameters:

	Actual Inside				
	Pipe Diameter	X - Sectional	Flow Rate		
Pipe Diameter (in)	(in)	Area (sqft)	(cfs)	Velocity (fps)	hL (ft/100ft)
1.00	1.00	0.01	0.89	163.40	7,280.725
1.25	1.25	0.01	0.89	104.57	2,458.436
1.50	1.50	0.01	0.89	72.62	1,012.518
2.00	2.00	0.02	0.89	40.85	249.754
2.50	2.50	0.03	0.89	26.14	84.333
3.00	3.00	0.05	0.89	18.16	34.733
3.50	3.50	0.07	0.89	13.34	16.406
4.00	4.23	0.10	0.89	9.13	6.527
5.00	5.00	0.14	0.89	6.54	2.893
6.00	6.09	0.20	0.89	4.41	1.108
8.00	7.98	0.35	0.89	2.57	0.297
10.00	9.79	0.52	0.89	1.70	0.110
12.00	11.65	0.74	0.89	1.20	0.047
14.00	13.50	0.99	0.89	0.90	0.023
16.00	15.35	1.29	0.89	0.69	0.012

Design Flow (gpm) 400

Choose PS Pipe Diameter (in)

6.09

for a

Velocity (V) =

4.41

#### **Pump Station Friction Losses**

Actual Diameter of Piping within Pump Station (inches)

**Fittings** Reducer 2/3 Plug Valve Entrance Losses 90 deg. Elbow Check valve

45 deg bends T (flow thru) Pipe Length

Size (inch)	Leg (ft)	Qty.	Leg (ft)
6	3		3
6	1.25	2	2.5
6	3	1	3
6	6	2	12
6	15	1	15
6	0	.0	0
6	2.5	0	0
6	3.5	2	7
6	1	40	40
		Total Leq (ft)	82.5

### **Force Main Friction Losses**

8	Diameter of Force Main Piping (inches)	Velocity (V) =	2.55	fps

<u>Fittings</u> Reducer 2/3 Gate Valve **Entrance Losses** 90 deg. Elbow Check valve Gate Valve 45 deg bends 22 deg bends 10 deg bends Wye (flow thru) Pipe Length

Size (inch)	Leg (ft)	Qty.	Leq (ft)
8	0		0
8	5.3		0
8	0		0
8	20		0
8	15		0
8	1.5	1	1.5
8	10.6	5	53
8	10.6	1	10.6
8	10.6	1	10.6
8	0		0
8	1	1690	1690
		Total Leq (ft)	1765.7

#### **Static Head Loss:**

102.25 High Point in 20.40 "Pump Off" E		Incudes County FM head of 58 feet
81.85 Static Head	*	

<u>Calculate Total Dynamic Head:</u>
\* Summation of PS Friction Losses, Force Main Friction Losses, and Static Head

	0.98	Pump Station Fricton Losses (ft)
į	5.19	Force Main Friction Losses (ft)

#### Design Point:

88.02	TDH (ft)	
400.00	Design Flow Rate (gpm)	* This Flow and TDH is the desired design point

#### SYSTEM CURVE:

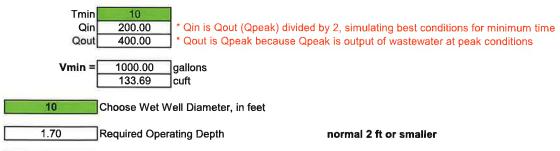
		Loss in PS Pipe	Loss in FM	
GPM	Static Loss	(ft)	Pipe (ft)	Total
0	81.85	0.00	0.00	81.85
100	81.85	0.08	0.40	82.32
200	81.85	0.27	1.44	83.56
300	81.85	0.58	3.05	85.47
400	81.85	0.98	5.19	88.02
500	81.85	1.49	7.84	91.18
600	81.85	2.08	10.99	94.92
700	81.85	2.77	14.61	99.23
800	81.85	3.54	18.71	104.10
900	81.85	4.41	23.26	109.52
1000	81.85	5.35	28.27	115.47
1100	81.85	6.39	33.72	121.96
1200	81.85	7.50	39.61	128.96
1300	81.85	8.70	45.93	136.48
1400	81.85	9.98	52.68	144.51

#### **B. Wet Well Volume**

General Guideline Equation: Vmin = (Tmin X Qp) / 4; Use Tmin = 10 minutes

Note: Actual Pump Manufacturer's recommedations for on/off cycle times should be used to confirm sizing

#### Alternate Wet Well Volume Calcs:



1.75 Round up to nearest 0.25 feet

#### C. Ventilation

\* Ventilation fans must be positive pressure feeds per MD, Smyrna & NCC Standards

Fan Type (Intermittent(0)/Constant(1))
Volume of wet well = 6425.11 Cu. Ft

Smyrna flow rate changes/hr variable = MD flow rate needing 30 changes/hr = NCC flow rate changes/hr variable =

1285.02 CFM	
3212.56 CFM	214.17 CFM
642.51 CFM	

#### Net Positive Suction Head (NPSH) & Cavitation:

**Barometric	Pressure	of water	column =
--------------	----------	----------	----------

\*\*Vapor Pressure of Liquid = 
\*\*Entrance Losses =

Transport Friction Losses = Static Head=

Design NPSHr = Actual NPSHa =

13.50	f
33 60	-

\* Actual NPSH should be no lower than

n 16.20

\* This value is the specified operating NPSH given by the pump

C Factor
Pipe Diameter:

**Fittings** 

90 degree Elbow

45 deg bends

Pipe

\* Due to uncertainties, this value must 20% greater than NPSH (Refer below for determining safety factor.)

\*\* Change for high elevations

140.00

6.00

#### **Buoyancy Calculations**

Wetwell Volume(inc. lip) =	2,565	CF
Total Buoyant Force =	160,069	LBS.
Weight of Pump Station =	5,000	LBS.

•		1.
Vol. (Concrete Barrell) =	429	
Wt of Concrete Barrell =	64,423	LBS.
		On the second

Vol. (Concrete Base + Top) =	154	CF
Wt of Concrete Base =	23,091	LBS

Vol. (Wet Soil) =	1,475	CF
Wt of Wet Soil =	103,248	LBS.

	15.7	25
Vol. (Dry Soil) =	1,475	CF
Wt of Dry Soil =	162,248	LBS.
-		

#### Dimension Table:

	Concrete	Soil	
Barrell Height	26.04	25.04	FT
Inner Dia.	10.00	11.00	FT
Outer Dia.	11.00	14.00	FT
Base Height			FT
Base Dia.	14.00		FT

(1) (2)

33.90 ft

0.21 ft

1.00 ft

0.00 ft

1.00 ft

ft

Wt of Total Soil (LBS) = 103,248 (5 or 6)=(7)

(3)

Force Balance = 35,693 (4) (2)+(4)+(7)-(1)

(5) Safety Factor = 1.22

SF of > 1.2 is Required

(6)

#### Water Hammer

K, For Water =
K, For Water =
Density of Water =
Initial Acoustic Velocity =
Gravity =
Pipe Internal Diameter =
Pipe Wall Thickness =
Young's Modulus (E) =
Acoustic Velocity =

45792000	
318000.00	psi due to Waterhammer
	slug/cu ft AKA (ft lbs s-1) / cu ft
4863.42	fps
32.17	ft/s2
6.09	in
0.69	in
700000	psi
2172.91	fps

195.40	psi
449.42	ft of water

PVC Approved to 185 psi DIP Approved upto 500 PSI

#### **D. Electrical Load Calculations**

#### Horsepower sizing

 Qpeak =
 400.00 gpm

 TDH =
 88.02 ft

 Specific g =
 1.00 (dimensionless)

Horsepower 8.89 HP

EQUIPMENT Odor Control (Heat Trace)
Odor Control (Ctrl panel)
4 Floor Lights
Ext. Light
Wet Well Light
Hoist
Heater #1
Heater #2
Battery Charger
Generator Wat. J. Heater
Supply Fan & Mtr. Dmpr.
Exhaust Fan
2 Louver Motors
Telemetry
Receptacle
2 - 25HP Motor
Telemetry Receptacle

WATTS	VOLTS	AMPS.
1800	120	15
1800	120	15
640	120	5.33
200	120	1.67
200	120	1.67
748	120	6.23
3600	240	15.00
3600	240	15.00
500	120	4.17
1500	120	12.50
230	120	1.92
190	120	1.58
200	120	1.67
100	120	0.83
1500	120	12.50
37285	240	155.35
	TOTAL	265.42

555 Bay Rd Dover, DE 19901 &



# LEVY COURT

(302) 744-2300 www.kentcountyde.gov

### **DEPARTMENT OF PUBLIC WORKS**

Engineering Division
Wastewater Facilities Division

(302) 744-2430 Fax (302) 736-2100 (302) 335-6000 Fax (302) 335-0365

555 Bay Rd., Dover, DE 19901 139 Milford Neck Rd., Milford, DE 19963

July 16, 2024

Kevin A. Nyamumbo, P.E. KCI Technologies, Inc. 614 N. Dupont Hwy. Dover, DE 19901

RE: CONNECTION TO COUNTY SYSTEM & DOWNSTREAM CAPACITY CONFIRMATION

Permit Application for the Construction of Wastewater Collection and Conveyance Systems Project: City of Milford – Corporate Center Pump Station

Dear Mr. Nyamumbo:

Please accept this letter in response to your e-mail request to our office dated July 10, 2024. Kent County Engineering Division has reviewed the proposed pump station and design flows for conformance with the appropriate County standards and approves the connection to the County conveyance system. Please accept this letter as confirmation that Kent County has adequate downstream capacity for conveyance and treatment to manage the additional flows to be generated by the project.

This project's local collection system, pump station and transmission system are to be owned and operated by the City of Milford.

Please contact me at (302) 744-2430, if you have any questions.

Sincerely,

Brian L. Hall

Engineering Project Manager II

2. Hall

### **Corporate Center Regional Pump Station**

#### **Project Narrative**

The City of Milford plans to construct a regional sewage pump station designed to serve the proposed Milford Corporate Center property, adjacent developments and provide service to the Northwest part of the City of Milford. The following table lists the anticipated total daily average flow from developments served by this pump station based on their EDU counts.

<b>Corporate Center Pump Station Flow Contributors</b>				
Milford Corporate Center				
(Estimated)	612			
Hickory Glen Development	399			
Cascades Pump Station	197			
Strip Lots	30			
Total EDUs Expected	1238			
Flow Per EDU (GPD)	250			
Total Daily Flow (GPD)	309,500			

The exact EDU contribution from the proposed Milford Corporate Center is not yet known since the exact use of each lot on the property will depend on its future use. However, estimates have been arrived at based on likely scenarios of businesses likely to be developed on the property.

The duplex pumping station consists of a 10' diameter pre-cast concrete wet well, with each pump capable of handling 100% of the anticipated peak flows to the station. The pump station is equipped with a grinder on the influent gravity sewer line to shred any incoming debris that may foul the pumps. Pump operation shall be based on wet well levels detected using a transducer with a float system backup. The pump station is also equipped with a forced air ventilation system. The wet well is sized for a minimum pump cycle time of 10 minutes. The wastewater shall be conveyed to the Kent County force main along Church Hill Road via a 1,690 linear foot 8" Ductile Iron Pipe force main.

To ensure reliable service, the pump station is designed with a main pump and a backup pump, it is equipped with a natural gas generator to provide backup power supply in the event of main power supply failure and a bypass pumping connection.

The Pump Station has been designed in conformance with Recommended Standards for Wastewater Facilities ("Ten State Standards"), 2014 Edition, Kent County Specifications and the City of Milford Standard Construction Specifications.



### **Pumping Station Design Calculation**

The pumping station is designed to handle anticipated peak flows. The peaking factor was determined using the Kent County recommended peaking factor equation.

Omax/Oavg =  $(20+2 [EDU/10]^{1/2})/(5+2 [EDU/10]^{1/2})$ 

Where: Qmax = Maximum rate of sewage flow,

Qavg = Average daily sewage flow

Average daily flow expected to be 309,500 GPD.

The peak flow is  $309,500 \times 1.55 = 479,725 \text{ GPD}$ .

However, since the ultimate flow from the Corporate Center is not known, a larger 8" FM has been proposed to handle all future flows. To meet a flow velocity of 2.5 ft/s, the pumps will have a design point of 400gpm GPM and Total Dynamic Head (TDH) of 88 feet. The TDH takes into account the static head, friction losses through the pump station and force main and as well as back pressure from the county force main. The back pressure at the discharge point has been estimated at 25 PSI. This was determined by Sewer GEMS model of the Kent County Sewer system.

The pumps have an operating point of 442 ft and 89 ft of TDH.



	August	1st, 2024				87		
RCVD FROM	City of	City of Milford				\$1,125.00		
	One Ti	One Thousand One Hundred Twenty Five Dollars and 00/100 DOLLARS						
FOR	WPCC	WPCC 3063/24 Legal notice and permit application fee - Milford Corporate Center Pum						
ACCT	\$	1,125.00	х	CHECK#	2292608			
PAYMENT	\$	1,125.00		CASH				
	\$	-		OTHER	BY	Kevin Bronson		

DNREC, Commercial & Government Services Section, 89 Kings Hwy, Dover, DE 19901