



STATE OF DELAWARE

**DEPARTMENT OF NATURAL RESOURCES AND  
ENVIRONMENTAL CONTROL**

DIVISION OF WATER  
RICHARDSON & ROBBINS BUILDING  
89 KINGS HIGHWAY  
DOVER, DELAWARE 19901

Residential Services  
Section

Phone  
(302) 739-9947

December 22, 2025

Mr. Brandon Ranalli  
Project Environmental Scientist  
Scaled Engineering Inc.  
20246 Coastal Highway  
Rehoboth Beach, Delaware 19971

RE: DNREC Lift Station Packages

Dear Mr. Ranalli

The Division of Water has received your request for product approval for the following Lift Station Design Package:

- 3'x3' Pump Chamber Pre-Engineered Lift Station Vault Manufactured by Towers Concrete with a
- Goulds WE3885 1/3 HP WEO311M Pump

DNREC is pleased to inform you that, after a review and approval by third-party vendor Davis, Bowen & Friedel Inc., this submittal meets the expectations of the State of Delaware and is suitable for use in lift station applications for on-site wastewater treatment and disposal systems.

Sincerely,

*James Powell*

James Powell  
Program Manager I, Residential Services Section  
Division of Water

*Ring W. Lardner, P.E.  
W. Zachary Crouch, P.E.  
Michael E. Wheedleton, AIA, LEED GA  
Jason P. Loar, P.E.  
Jamie L. Sechler, P.E.*

December 22, 2025

State of Delaware  
Department of Natural Resources & Environmental Control  
Division of Water  
89 Kings Highway  
Dover, DE 19901

Attn: Mr. Matthew T. Grabowski  
Environmental Administrator

RE: Engineering & Technical Support  
Product Approval Review  
Applicant: Scaled Engineering, Inc.  
DBF #1945F001.B01

Dear Mr. Grabowski:

Davis, Bowen & Friedel, Inc., received submittals of pre-engineered lift stations from Scaled Engineering, Inc. for review. The following items were included in this review:

- 36" Diameter Pre-Engineered Lift Station Vault Manufactured by Gillespie Precast LLC with a Goulds WE3885 1/3 HP WEO311M Pump
- 3'x3' Pump Chamber Pre-Engineered Lift Station Vault Manufactured by Towers Concrete with a Goulds WE3885 1/3 HP WEO311M Pump

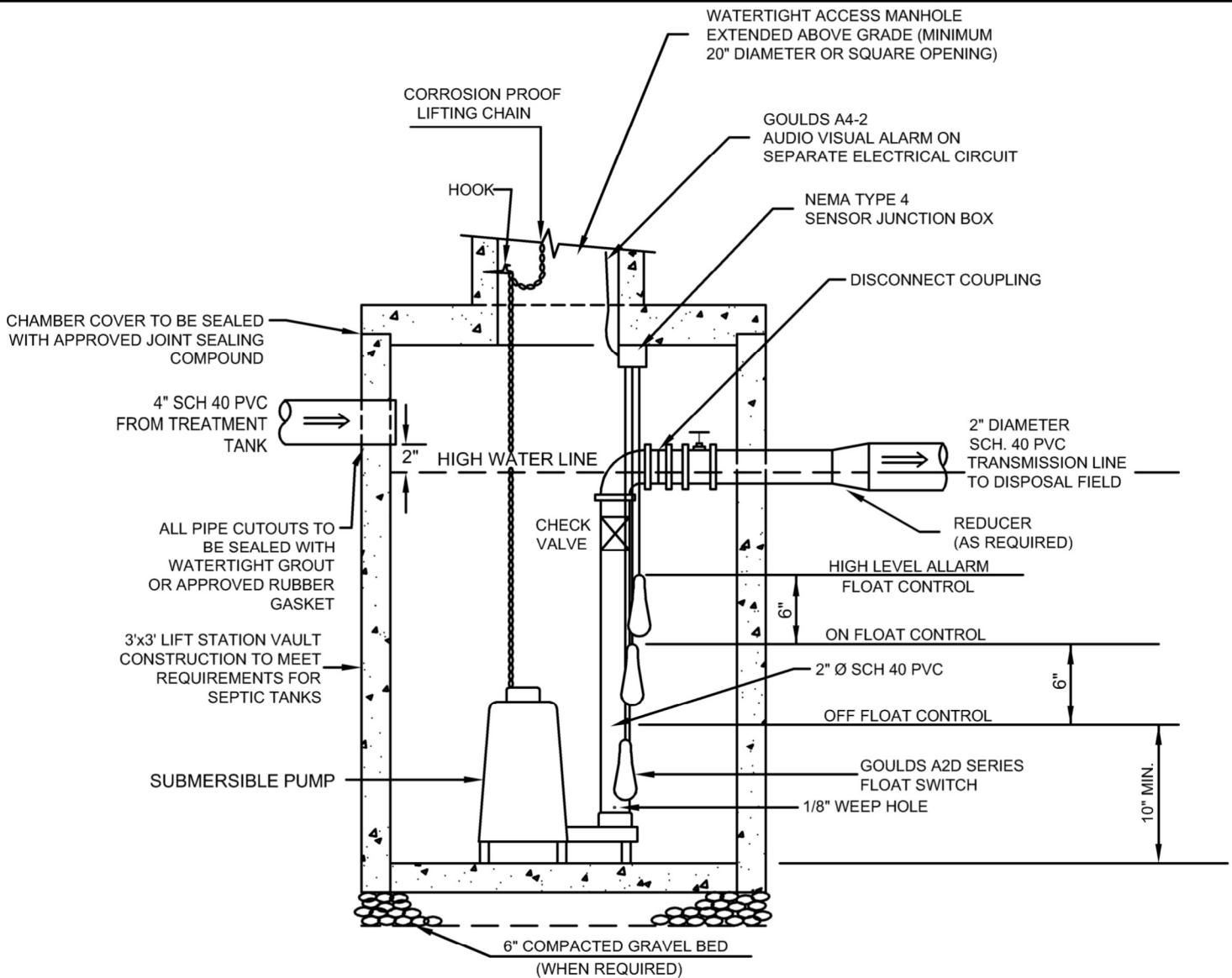
We find that the submittals meet the expectations of the State and are suitable for use in lift station applications for onsite wastewater treatment and disposal systems.

Should you have any questions, comments, or would like to discuss this further please give me a call at your convenience.

Sincerely,  
DAVIS, BOWEN & FRIEDEL, INC.



Sharon K. Cruz, P.E., AICP  
Associate

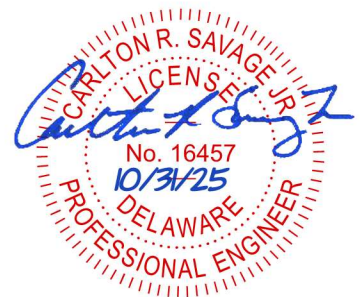


**NOTES:**

- MAXIMUM DEPTH FROM GRADE TO INVERT OF LIFT STATION TO BE 52"
- EXCAVATION LIMITS SHALL EXTEND AT LEAST 2 FEET BEYOND TANK PERIMETER
- ALL PIPE TO BE PVC SCHEDULE 40 OR SDR 26
- CHAMBER TO BE SIZED ACCORDING TO REQUIREMENTS OF DOSING VOLUME AND STORAGE. SEE EXHIBIT
- ALL DOSING CHAMBER COMPONENTS SHALL BE FIELD TESTED TO INSURE ACCURACY, WATERTIGHTNESS AND PROPER OPERATION OF ALL PUMPS AND ALARM CONTROLS
- ALL ELECTRICAL CONNECTIONS SHALL BE WATERPROOF, CORROSION RESISTANT AND EXPLOSION PROOF


USING GATE VALVE,  
 ADJUST FLOW FOR 20  
 GPM (1 GAL/3 SEC.)

**3'x3' PUMP CHAMBER PRE-ENGINEERED**  
**LIFT STATION VAULT**  
**(N.T.S.)**



**NOTES:**

1. **SEE GENERAL NOTES TO CONTRACTOR**  
(COPY ATTACHED)



Scaled Engineering Inc.  
 20246 Coastal Highway  
 Rehoboth Beach, DE 19971  
 Phone: (302) 227-7808



Project #: DNREC LIFT STATION

System Type: Gravity w/ Lift Station

Calc'd by: BMR

Date: 10-20-2025

### CALCULATIONS

Transmission Length: 400 (Includes 5ft in Tank)

Orifice Head: 0 ft

Static Head: 7.00 ft

#### Check Head:

Pump: Goulds WE3885 1/3 HP-WE0311M

Allowable TDH: 24 ft

Flow Used: 20 gpm

Allowable friction head: 17.00 ft

#### Friction Head:

Trans. line diameter: 2 in

Head loss/100 ft: 0.86 ft/100 ft

Length of trans. line: 400 ft

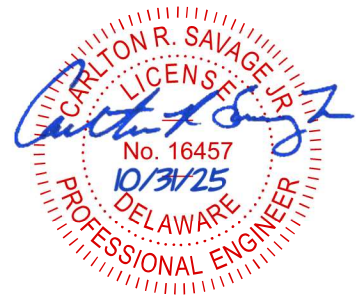
Multiplier for fittings: 12

Trans. line head loss: 4.13 ft

Total friction head: 4.13 ft

% allow. frict. head: 24.28

TDH: 11.13 ft



System Calculations

Page 1 of 1





# ITT

B3885

Wastewater

## Goulds Pumps

WE Series Model 3885

Submersible Effluent Pump

EXTENDED WARRANTY AVAILABLE FOR  
RESIDENTIAL APPLICATIONS.



### FEATURES

- **Impeller:** Cast iron, semi-open, non-clog with pump-out vanes for mechanical seal protection. Balanced for smooth operation. Silicon bronze impeller available as an option.
- **Casing:** Cast iron volute type for maximum efficiency. 2" NPT discharge.
- **Mechanical Seal:** Silicon Carbide vs. Silicon Carbide sealing faces. Stainless steel metal parts, BUNA-N elastomers.
- **Shaft:** Corrosion-resistant, stainless steel. Threaded design. Locknut on all models to guard against component damage on accidental reverse rotation.
- **Fasteners:** 300 series stainless steel.
- Capable of running dry without damage to components.
- Designed for continuous operation when fully submerged.



Goulds Pumps is a brand of ITT Corporation.

[www.goulds.com](http://www.goulds.com)

*Engineered for life*



# ITT

## GOULDS PUMPS Wastewater

### APPLICATIONS

Specifically designed for the following uses:

- Homes, Farms, Trailer Courts, Motels, Schools, Hospitals, Industry, Effluent Systems

### SPECIFICATIONS

#### Pump

- Solids handling capabilities:  $\frac{3}{4}$ " maximum.
- Discharge size: 2" NPT.
- Capacities: up to 140 GPM.
- Total heads: up to 128 feet TDH.
- Temperature: 104°F (40°C) continuous, 140°F (60°C) intermittent.
- See order numbers on reverse side for specific HP, voltage, phase and RPM's available.

#### MOTORS

- Fully submerged in high-grade turbine oil for lubrication and efficient heat transfer.
- Class B insulation on  $\frac{1}{3}$  –  $\frac{1}{2}$  HP models.
- Class F insulation on 2 HP models.

#### Single phase (60 Hz):

- Capacitor start motors for maximum starting torque.
- Built-in overload with automatic reset.
- SJTOW or STOW severe duty oil and water resistant power cords.

- $\frac{1}{3}$  – 1 HP models have NEMA three prong grounding plugs.
- $\frac{1}{2}$  HP and larger units have bare lead cord ends.

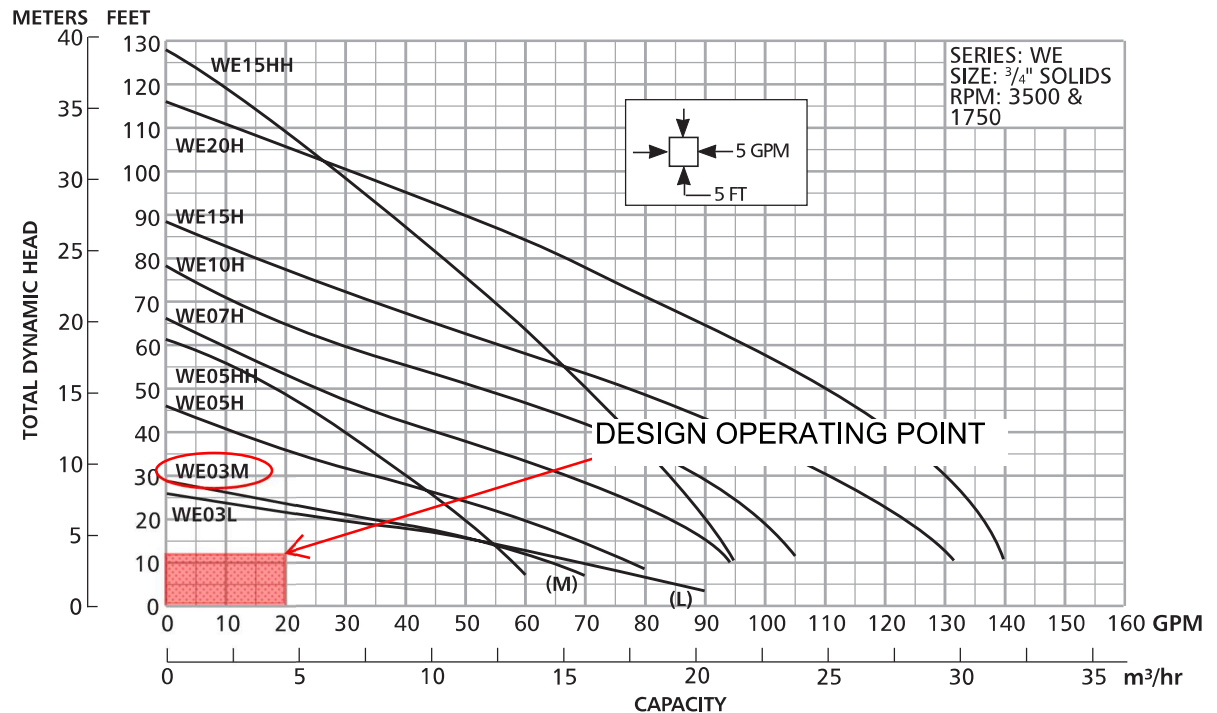
#### Three phase (60 Hz):

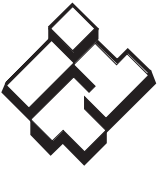
- Class 10 overload protection must be provided in separately ordered starter unit.
- STOW power cords all have bare lead cord ends.
- **Designed for Continuous Operation:** Pump ratings are within the motor manufacturer's recommended working limits, can be operated continuously without damage when fully submerged.
- **Bearings:** Upper and lower heavy duty ball bearing construction.
- **Power Cable:** Severe duty rated, oil and water resistant. Epoxy seal on motor end provides secondary moisture barrier in case of outer jacket damage and to prevent oil wicking. Standard cord is 20'. Optional lengths are available.
- **O-ring:** Assures positive sealing against contaminants and oil leakage.

#### AGENCY LISTINGS



Tested to UL 778 and CSA 22.2 108 Standards  
By Canadian Standards Association File #LR38549  
Goulds Pumps is ISO 9001 Registered.





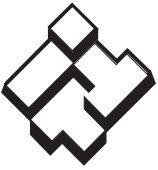
# ITT

## GOULDS PUMPS Wastewater

### MODELS

Order Number	HP	Phase	Volts	RPM	Impeller Diameter (in.)	Maximum Amps	Locked Rotor Amps	KVA Code	Full Load Efficiency %	Resistance		Power Cable Size	Weight (lbs.)
										Start	Line-Line		
WE0311L	0.33	1	115	1750	5.38	10.7	30.0	M	54	11.9	1.7	16/3	56
WE0318L			208			6.8	19.5	K	51	9.1	4.2		
WE0312L			230			4.9	14.1	L	53	14.5	8.0		
WE0311M			115			10.7	30.0	M	54	11.9	1.7		
WE0318M			208			6.8	19.5	K	51	9.1	4.2		
WE0312M			230			4.9	14.1	L	53	14.5	8.0		
WE0511H	0.5	3	115	3450	3.56	14.5	46.0	M	54	7.5	1.0	14/3	60
WE0518H			208			8.1	31.0	K	68	9.7	2.4	16/3	60
WE0512H			230			7.3	34.5	M	53	9.6	4.0	14/4	60
WE0538H			200			4.9	22.6	R	68	NA	3.8		
WE0532H			230			3.3	18.8	R	70	NA	5.8		
WE0534H			460			1.7	9.4	R	70	NA	23.2	14/4	60
WE0537H		575	1.4		7.5	R	62	NA	35.3				
WE0511HH		115	14.5		46.0	M	54	7.5	1.0	14/3	60		
WE0518HH		208	8.1		31.0	K	68	9.7	2.4	16/3	60		
WE0512HH		230	7.3		34.5	M	53	9.6	4.0	14/4	60		
WE0538HH		200	4.9		22.6	R	68	NA	3.8				
WE0532HH		230	3.6		18.8	R	70	NA	5.8				
WE0534HH		460	1.8		9.4	R	70	NA	23.2	14/4	60		
WE0537HH		575	1.5		7.5	R	62	NA	35.3				
WE0718H		208	11.0		31.0	K	68	9.7	2.4			14/3	70
WE0712H		230	10.0		27.5	J	65	12.2	2.7	14/4	70		
WE0738H		200	6.2		20.6	L	64	NA	5.7				
WE0732H		230	5.4		15.7	K	68	NA	8.6				
WE0734H	460	2.7	7.9	K	68	NA	34.2						
WE0737H	575	2.2	9.9	L	78	NA	26.5						
WE1018H	208	14.0	59.0	K	68	9.3	1.1	14/3	70				
WE1012H	230	12.5	36.2	J	69	10.3	2.1	14/4	70				
WE1038H	200	8.1	37.6	M	77	NA	2.7						
WE1032H	230	7.0	24.1	L	79	NA	4.1						
WE1034H	460	3.5	12.1	L	79	NA	16.2						
WE1037H	575	2.8	9.9	L	78	NA	26.5						
WE1518H	208	17.5	59.0	K	68	9.3	1.1			14/3	80		
WE1512H	230	15.7	50.0	H	68	11.3	1.6	14/4	80				
WE1538H	200	10.6	40.6	K	79	NA	1.9						
WE1532H	230	9.2	31.7	K	78	NA	2.9						
WE1534H	460	4.6	15.9	K	78	NA	11.4						
WE1537H	575	3.7	13.1	K	75	NA	16.9						
WE1518HH	208	17.5	59.0	K	68	9.3	1.1			14/3	80		
WE1512HH	230	15.7	50.0	H	68	11.3	1.6	14/4	80				
WE1538HH	200	10.6	40.6	K	79	NA	1.9						
WE1532HH	230	9.2	31.7	K	78	NA	2.9						
WE1534HH	460	4.6	15.9	K	78	NA	11.4						
WE1537HH	575	3.7	13.1	K	75	NA	16.9						
WE2012H	230	18.0	49.6	F	78	3.2	1.2			14/3	83		
WE2038H	200	12.0	42.4	K	78	NA	1.7	14/4	83				
WE2032H	230	11.6	42.4	K	78	NA	1.7						
WE2034H	460	5.8	21.2	K	78	NA	6.6						
WE2037H	575	4.7	16.3	L	78	NA	10.5						
WE2037H	575	4.7	16.3	L	78	NA	10.5						





# ITT

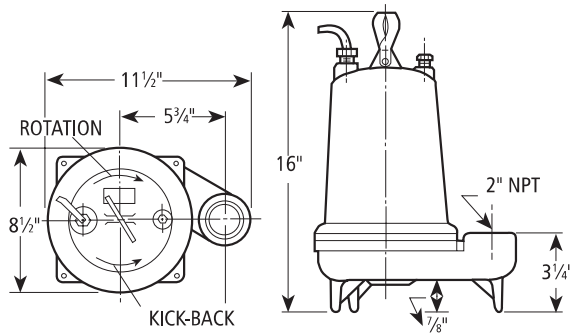
## Wastewater

### PERFORMANCE RATINGS (gallons per minute)

Order No.	WE03L	WE03M	WE05H	WE07H	WE10H	WE15H	WE05HH	WE15HH	WE20H
HP	1/3	1/3	1/2	3/4	1	1 1/2	1/2	1 1/2	2
RPM	1750	1750	3500	3500	3500	3500	3500	3500	3500
5	86	—	—	—	—	—	—	—	—
10	70	63	78	94	—	—	58	95	—
15	52	52	70	90	103	128	53	93	138
20	27	35	60	83	98	123	49	90	136
25	5	15	48	76	94	117	45	87	133
30	—	—	35	67	88	110	40	83	130
35	—	—	22	57	82	103	35	80	126
40	—	—	—	45	74	95	30	77	121
45	—	—	—	35	64	86	25	74	116
50	—	—	—	25	53	77	—	70	110
55	—	—	—	—	40	67	—	66	103
60	—	—	—	—	30	56	—	63	96
65	—	—	—	—	20	45	—	58	89
70	—	—	—	—	—	35	—	55	81
75	—	—	—	—	—	25	—	51	74
80	—	—	—	—	—	—	—	47	66
90	—	—	—	—	—	—	—	37	49
100	—	—	—	—	—	—	—	28	30

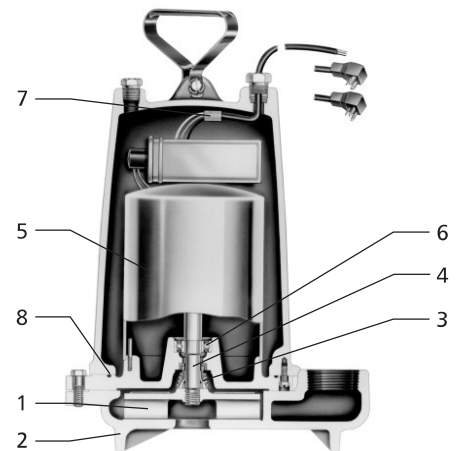
### DIMENSIONS

(All dimensions are in inches. Do not use for construction purposes.)



### COMPONENTS

Item No.	Description
1	Impeller
2	Casing
3	Mechanical Seal
4	Motor Shaft
5	Motor
6	Ball Bearings
7	Power Cable
8	Casing O-Ring



Goulds Pumps and the ITT Engineered Blocks Symbol are registered trademarks and tradenames of ITT Corporation.

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

B3885 June, 2009

© 2008 ITT Corporation

*Engineered for life*



**A2D SERIES****SJE PumpMaster® Pump Switch****Features**

- Mechanically activated, heavy duty contacts, wide angle operation.
- Passed NSF standard 61 protocol by an approved Water Quality Association laboratory.
- Controls pumps up to 1/2 HP at 120 VAC and 1 HP at 230 VAC.
- Non-corrosive PVC housing for use in liquids up to 140° F (60° C).
- Not sensitive to rotation or turbulence.
- Pumping range: 7" to 36".
- 16 AWG, SJOW cord is available with or without piggyback plug.
- Available as pump up, pump down and SPDT models, see Nomenclature Chart.
- For potable water, water or sewage applications.
- UL Recognized for use in water and sewage.
- CSA Certified.
- See chart for amperage range and other data.

**A2HT SERIES****High Temperature Float Switch****Features**

- Temperature Rating: 221° F (105° C)
- Wide Angle Switch: contacts open @ 45° below horizontal and close at 45° above horizontal
- Float Material: PC/ABS (Polycarbonate ABS)
- Cord Material: Teflon coating
- Ratings: 13 Maximum Amps, 1/2 HP, 115/230 V
- Float Dimensions: 4.63" Long x 2.63" Diameter
- Nomenclature: see page 9
- Available lengths: 20', 30' and 50' \*



**NOTE:** A2HTL High Temperature Rating: 185° F

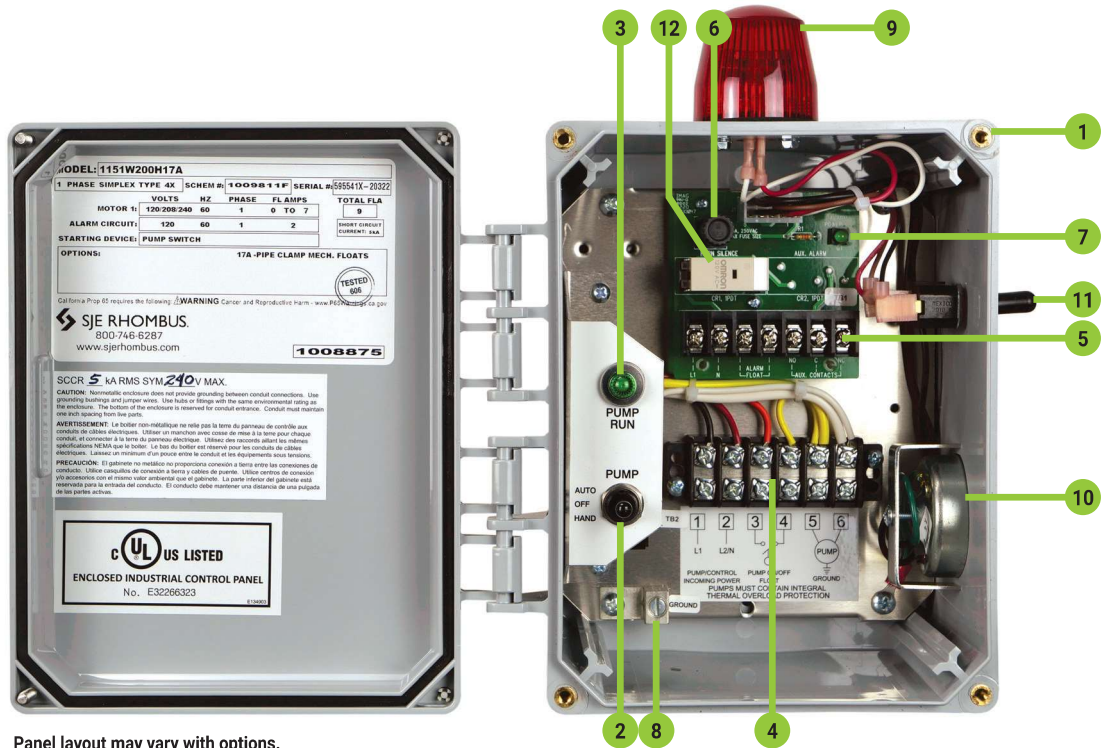
\* No other lengths available in this Series.

**A2E SERIES****SJE PumpMaster Plus® Pump Switch****Features**

- Controls pumps up to 3/4 HP at 120 VAC and 2 HP at 230 VAC.
- 14 AWG, SJOW cord is available with or without piggyback plug.
- **All other features are the same as A2D PumpMaster Series above.**

# MODEL 115 CONTROL PANEL

## Single Phase, Simplex Pump Switch Control



Panel layout may vary with options.

The Model 115 control panel provides customers with a reliable means of controlling one 120, 208, or 240 VAC single phase pump in water and wastewater installations. A pump float switch turns the pump on and off. If an alarm condition occurs, an additional alarm switch activates the audio/visual alarm system. Common applications include pump chambers, sump pump basins, irrigation systems, and lift stations.

### OPTIONAL FEATURE

- 34" (86.36 cm) Panel Mounting Post (factory installed). Includes Simplex Installation Kit (Enclosure upsized to 10" x 8" x 6" (25.4 x 20.32 x 15.24 cm). Max. Enclosure size 14" x 12" x 6" (35.56 x 30.48 x 15.24 cm)

### COMPONENTS

1. Choice of NEMA 1 (steel for indoor use), or NEMA 4X (ultraviolet stabilized thermoplastic with removable mounting feet for outdoor or indoor use) enclosure; enclosure measures 8 x 6 x 4 inches (20.32 x 15.24 x 10.16 cm)
2. HOA switch for manual pump control
3. Green pump run indicator light
4. Pump circuit terminal block
5. Alarm circuit terminal block (mounted on circuit board)
6. Alarm fuse (mounted on circuit board).
7. Alarm power indicator (mounted on circuit board)
8. Ground lug
9. Red LED beacon provides 360° visual check of alarm condition - Note: NEMA 1 style utilizes a door mounted indicator in lieu of a beacon
10. Alarm Horn provides audio warning of alarm condition (83 to 85 decibel rating) - Note: NEMA 1 style utilizes an internally mounted buzzer in lieu of a horn
11. Exterior alarm test/normal/silence switch
12. Horn silence relay (mounted on circuit board)

#### Standard ALARM PACKAGE

9. Red LED beacon provides 360° visual check of alarm condition - Note: NEMA 1 style utilizes a door mounted indicator in lieu of a beacon
10. Alarm Horn provides audio warning of alarm condition (83 to 85 decibel rating) - Note: NEMA 1 style utilizes an internally mounted buzzer in lieu of a horn
11. Exterior alarm test/normal/silence switch
12. Horn silence relay (mounted on circuit board)

**Note:** Other options available.

**Note:** Schematic/Wiring Diagram and Pump Specification Label are located inside the panel.



MODEL 115 - Single phase, simplex pump switch control.

<b>115</b>							
CONTROL PANEL	ALARM PACKAGE	ENCLOSURE RATING	STARTING DEVICE	PUMP FULL LOAD AMPS	PUMP DISCONNECTS	FLOAT SWITCH APPLICATION	OPTIONS (LISTED BELOW)

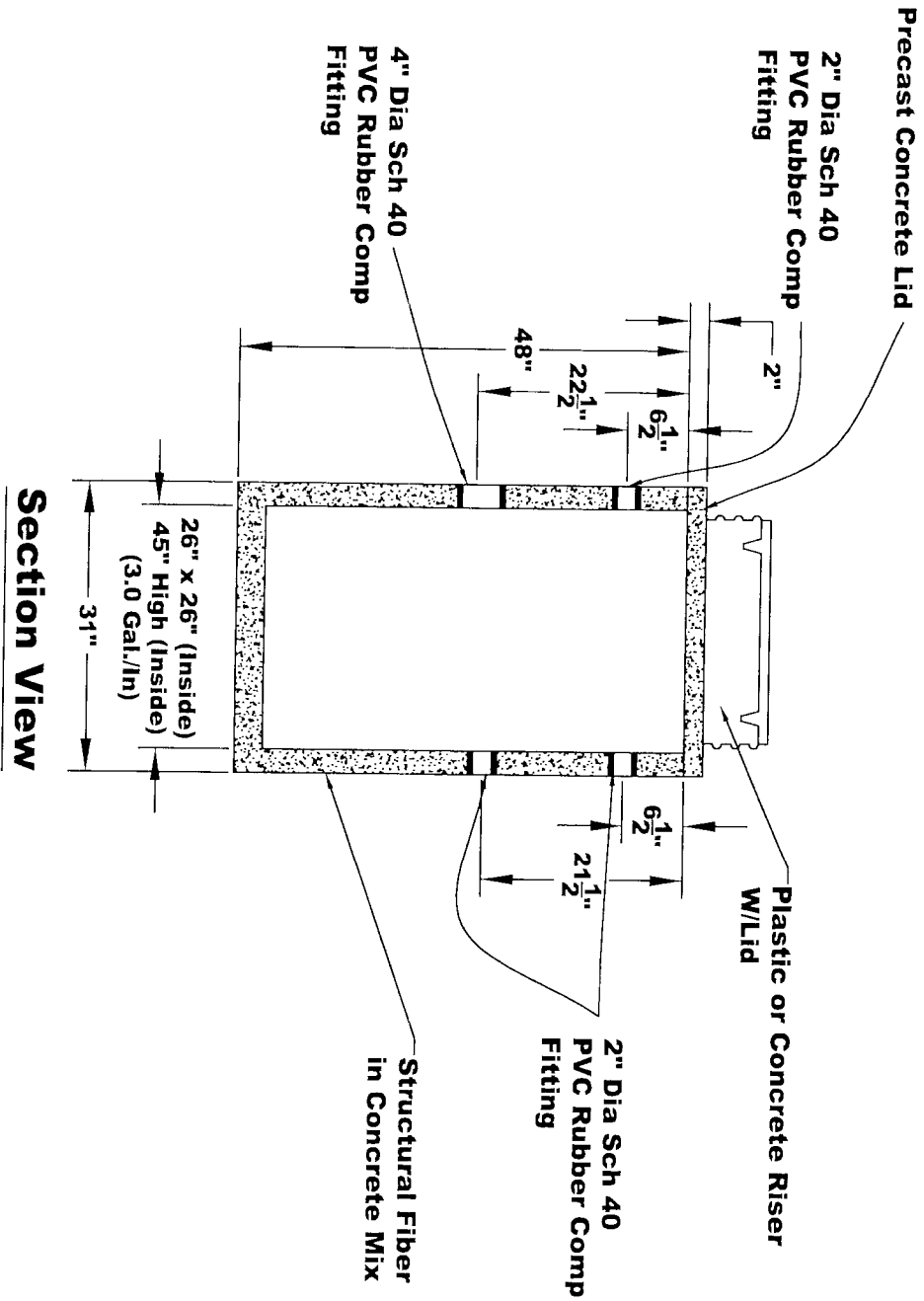
CONTROL PANEL	✓	115	Single Phase Simplex
ALARM PACKAGE		0	Select Options or No Alarm Package
		1	Alarm Package (includes test/normal/silence switch, fuse, red light, horn & float)
ENCLOSURE RATING		I	Indoor, NEMA 1 (metal)
		W	Weatherproof, NEMA 4X (engineered thermoplastic)
STARTING DEVICE		2	SJE PumpMaster® Plus Pump Switch (0-15 FLA) - Mechanical
		3	120V Double Float® Pump Switch (0-15 FLA) - Mercury
		4	240V Double Float® Pump Switch (0-12 FLA) - Mercury
		6	No Pump Switch
		7	120V Double Float® Master Pump Switch (0-15 FLA) - Mechanical
		8	240V Double Float® Master Pump Switch (0-15 FLA) - Mechanical
PUMP FULL LOAD AMPS		0	0 - 7 FLA
		1	7 - 15 FLA
PUMP DISCONNECTS		0	No Pump Disconnect
		4	Circuit Breaker
FLOAT SWITCH APPLICATION		H	Floats - Pump Down (select Option 17 below)
		L	Floats - Pump Up (select Option 17 below)
		X	No Floats

<b>PRICING WORKSHEET</b>	Model 115 Base Price	_____
	Alarm Package	_____
	Enclosure Rating	_____
	Starting Device	_____
	Pump Full Load Amps	_____
	Pump Disconnects	_____
	Float Switch Application	_____
	Total Options	_____
	<b>TOTAL LIST PRICE</b>	_____

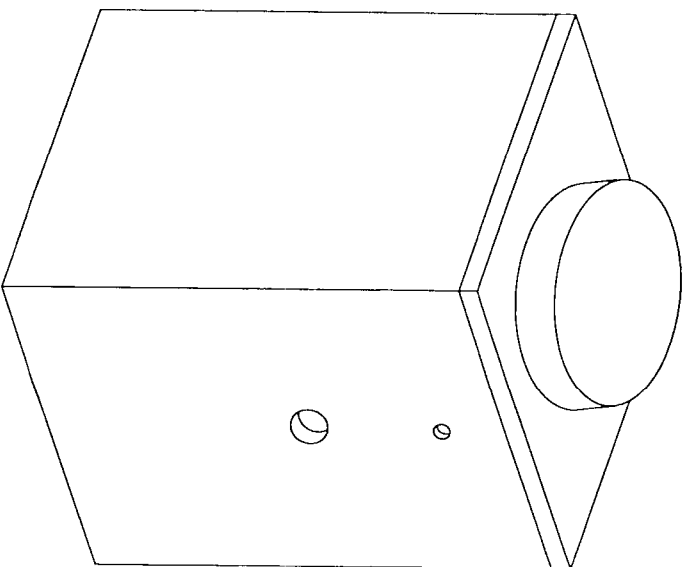
OPTIONS	DESCRIPTION
1A	Red Beacon Only / No Audio (must select Option 1E if floats included)
1C	Horn Only / No Visual (must select Option 1E if floats included)
1E	Alarm Float
3A	Alarm Flasher
3B	Manual Alarm Reset
6A	Auxiliary Alarm Contact, Form C
8A	Elapsed Time Meter (120V)
8B	Elapsed Time Meter (240V)
10E	Lockable Latch - NEMA 4X
	Lockable Latch - NEMA 1
10P	Panel Mounting Post - Factory Installed, Includes Simplex Installation Kit (Enclosure Upsized to 10x8x6, Max 14x12x6)

OPTIONS	DESCRIPTION
11C	Additional NEMA 1 Remote Alarm Panel (must also select Option 6A)
11D	Additional NEMA 4X Remote Alarm Panel (must also select Option 6A)
16A	10' Cord in Lieu of 20' Cord (per Float) - Does not apply to Double Float® or Double Float® Master Pump Switches
16B	15' Cord in Lieu of 20' Cord (per Float)
16C	30' Cord in Lieu of 20' Cord (per Float)
16D	40' Cord in Lieu of 20' Cord (per Float)
17A	SJE SignalMaster® / Pipe Clamp (Alarm Float Only) - Mechanical
17E	Sensor Float® Mini / Pipe Clamp (Alarm Float Only) - Mercury
17J	Sensor Float® / Pipe Clamp (Alarm Float Only) - Mercury
19U	HOA (Hand/Off/Automatic) Switch and Pump Run Light through Door Mounted
19X	Door Mounted Pump Run Indicator

Single Phase



**Section View**



**Isometric View**

**Field Verify All Dimensions**

**Pump Chamber 3x3**

Towers Concrete Products INC.  
 26425 Hobbs Rd.  
 Denton, MD 21629  
 (800) 773-9128

Date: 02-03-22  
 Scale: NTS  
 Sheet: 1